Reccomended Spare/Replacement Parts for Your Machine

Customer Name	Ready Pac - Irwindale
Job Number	FC-19-16198-4-CCW
Part Name	Plastic Fork

Feeding Concepts Inc.
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Please send all request for quotes and purchase orders to parts@feedingconcepts.com. All credit card transactions must be done through our Quote Valet system

FCI Part Number	Description	Quantity on Machine Shipped	Notes
Drive Unit Parts	27" High Speed Drive Unit Assembly	1	
E-0399NP	Nickel Plated High Speed Electromagnetic Coils for Drive Unit	2	
SP-27-HS-SI	High Speed Steel Springs, Coated with Steel-It	34	
24-SS	Stainless Steel Rubber Isolation Feet for Base Drive	4	
TC27HS-5/8	Steel-It Coated Toe Clamps for 27" Drive, 5/8 Bolt	4	
3410-55-G9	Bottom Spring Bank Bolts, 3/4-10 X 5.5", YCZ Grade 9	8	
5811-4-G9	Top Spring Bank Bolts, 5/8-11 X 4", YCZ Grade 9	8	
71614-2-G8	Striker Plate Bolts, 7/16-14 X 2", YCZ Grade 8	4	
5811-2-G8	Coil Stand Mounting Bolts, 5/8-11 X 2", YCZ Grade 8	4	
1213-2-G8	Coil Mounting Bolts, 1/2-13 X 2", YCZ Grade 8	4	
1220-2-G8	Coil Set Screws, 1/2-20 X 2", YCZ Grade 8	4	
5811-15-G8	Toe Clamp Bolts, 5/8-11 X 1.5", YCZ Grade 8	4	
716-HSW	7/16" YCZ High Strength Washer	4	
12-HSW	1/2" YCZ High Strength Washer	4	

58-HSW	5/8" YCZ High Strength Washer	12
34-HSW	3/4" YCZ High Strength Washer	8
2" X 18" Outfeed Conveyor Parts	SN: 412475A	1
40-4003-RC-SM5M	2" LP HB Anodize Drive Pulley Assembly w/ S/S Bearings and Hardware	1
30-7402C	2" Univ. HB Anodize Idler Pulley Assembly w/ S/S Bearings and Hardware	1
S-02-018 CD.M00.B-UA.CB20	S Style Belt, Blue Thermoplastic Polyurethane Material	1
SC030R-011-037	Zero-Max Size 30 Double Flex Servo Coupling, 0;500 X 15mm Bore with Keyways	1
10-0132	Anodized Aluminum Motor Adapter Plate	1
SA-RS-NTS rev A	RH Std. "S" Style Side Mount Drive	1
BLM460SHP-GFV	Oriental Motor Brushless DC Motor	1
GFV4G5SF	Oriental Motor 5:1 Gearhead with Food Grade Greese	1
CC030KHBLF	Oriental Motor Cable for Motor	1
2" X 12" Outfeed Conveyor Parts	SN: 412477A	1
40-4003-RC-SM5M	2" LP HB Anodize Drive Pulley Assembly w/ S/S Bearings and Hardware	1
30-7402C	2" Univ. HB Anodize Idler Pulley Assembly w/ S/S Bearings and Hardware	
S-02-012-CD.M00.B-UA.CB20	S Style Belt, Blue Thermoplastic Polyurethane Material	1
SC030R-011-037	Zero-Max Size 30 Double Flex Servo Coupling, 0;500 X 15mm Bore with Keyways	1
10-0132	Anodized Aluminum Motor Adapter Plate	1
SA-RS-NTS rev A	RH Std. "S" Style Side Mount Drive	1
BLM460SHP-GFV	Oriental Motor Brushless DC Motor	1
GFV4G5SF	Oriental Motor 5:1 Gearhead with Food Grade Greese	1
CC030KHBLF	Oriental Motor Cable for Motor	1
12" X 24" Hopper Conveyor Parts		
30-7112C	12" Univ. HB Anodize Pulley Idler Assembly W/ All Stainless Hardware	1

30-3013-SS	Stainless Pulley Bearing Adaptor w/ Shield and Stainless Hardware	1
40-7312-RC-SM5M	12" LP HB Anodize Drive Pulley Assembly W/ All Stainless Hardware	1
U5-12-24	U5 Style White Urethane Belt	1
BLM460SHP-GFV	Oriental Motor Brushless DC Motor	1
GFV4G100SF	Oriental Motor 100:1 Gearhead with Food Grade Grease	1
CC030KHBLF	Oriental Motor Cable for Motor	1
Sensors and Cables		
LR-ZB250CP	Keyence Laser Sensor for Hopper Level	1
LR-ZH500CP	Keyence Laser Sensor for Bowl Level	1
EVT422	Cable for Keyence Sensors	2
K50BCLGRYPQ	Banner Stacklight	1
EVT221	Cable for Stacklight	1
QCM50-K3D60-Q8-5	Banner QCM50 Series Color Sensor	3
88516	Banner Cordset A-Code M12 Single Ended, Black PVC, 316 SS Nut	3
123-215	Rodix Vibration Sensor	1
Control Box Components		
121-200-0751	Rodix VF-9 Controller for Bowl	1
BLE2D60-A	Oriental Motor Driver	3
2080-LC20-20QBB	Allen-Bradley Micro Logix PLC	1
2080-IQ4OB4	Allen-Bradley Plug In Module	1
HDR-60-24	Meanwell Power Supply	1
Pneumatic Parts		
PCM10-125-09NP	9 Port Nickel Plated Manifold	1
AW30-N02E-Z-B	SMC Air Filter / Regulator	1

AS2201FG-N01-07S	1/8NPT Flow Control, 1/4" Tube	9
KGB2H07-N01S	1/8NPT Straight Push Fitting, 1/4" Tube	4
KQB2L07-N01S	1/8NPT Elbow Push Fitting, 1/4" Tube	5