Reccomended Spare/Replacement Parts for Your Machine

Customer Name	Ready Pac
Job Number	FC-19-16200-1
Part Name	Packs

Feeding Concepts Inc.
317.773.2040
Parts@feedingconcepts.com

Please send all request for quotes and purchase orders to parts@feedingconcepts.com. All credit card transactions must be done through our Quote Valet system

FCI Part Number	Description	MPN	Quantity on Machine Shipped	Notes
Bowl / Base Drive Parts				
E-0399NP	E Series High Speed Vibratory Coils for Base Drive Unit, Nickel Plated	399NP	2	
SP-30-HS	Steel Springs for 30" High Speed Base Drive Unit	SP30	(30) 1/4"	(17) 3/16"
#24-SS	Stainless SteelRubber Isolation Feet for Base Drive	NA	4	
Conveyor Parts				(4) 1/8"
NA	Mini-Mover Conveyor Assembly for Hopper	SN: 410636	1	Repair Kits and Belts Available Upon Request
NA	Mini-Mover Conveyor Assembly for Outfeed Conveyor	SN: 410637	1	
NA	Mini-Mover Conveyor Assembly for Seperation Conveyor	SN:411526	1	
29	Brushless Washdown DC Motor	BLM460SHP-GFV	3	One for Each Conveyor Assembly
242	100:1 Gearhead	GFV4G15SF	1	For Hopper Conveyor

242	5:1 Gearhead	GFV4G15SF	2	For Outfeed and Seperation Conveyor
182	5M Connector Cable for Motor	CC050KHBLF	2	For Hopper and Seperation Conveyor
182	3M Connection Cable for Motor	CC030KHBLF	1	For Outfeed Conveyor
Sensors				
236	Sick IP69K Washdown Sensor for Hopper Level	6035493	1	
237	Sick IP69K Food Grade M12 Elbow Cordset	6052616	1	
238	Sick IP69K Food Grade M12 Straight Cordset	6052615	2	
239	Sick IP69K Food Grade M8 Cordeset	6058511	2	
28	Banner IP69K Stack-Light	K50BCLGRYPQ	1	
240	Baumer Transparent Washdown Sensor	11136922	2	
241	Banner Q4X Washdown Laser Sensor	Q4XTBLAF500-Q8	1	
Control Components				
186	Allen-Bradley 24VDC Power Supply	1606-XLE120E	1	
30	Oriental Motor Drivers for Conveyors	BLE2D60A	3	
119	Rodix VF-12 Controller for Bowl	121-200-0755	1	
234	Allen-Bradley Compact Logix PLC	1769-L16ER-BB1B Ser B	1	
230	Allen-Bradley Output Expansion Module	1734-OB8	1	
231	Allen-Bradley Input Expansion Module	1734-IB4	1	
	Allen-Bradley Fuse Holders, 120V Single Pole	1492	5	
232	Allen-Bradley 4 Pole Relays	700-HC14Z24-4 Ser D	3	

233	Allen-Bradley IFR Relay	700-TBR24	11
235	Phoenix Contact 3 Pole Terminal Blocks	PT 2,5 - 3L	34
196	Allen-Bradley Red Sanitary Push Button	800K-22FMR24X01	3
197	Allen-Bradley Green Sanitary Push Button	800K-22FMG24X10	3
Pneumatic Components			
23	SMC Air Regulator	AR25	1
156	Nickel Plated 10 Port Air Outlet Manifold	PCM10-125-10NP	1
208	Automation Direct Pressure Relief Valve	ASD-33-24D	1
46	1/8" NPT S.S. Flow Control Fitting	AS2201FG-N01-07	10
48	1/8" NPT Elbow Push Fitting	KQB2L07-N01S	10
243	SMC Air Filter	AF40-N03D-Z-A	1