Follow these steps for changeover to a different bolt.

1) Take off the sound enclosure wall on the opposite side of the control box.

2) Start with the inline when adjusting for a new part. You will ONLY HAVE TO ADJUST THE OUTSIDE BLADE for the inline. It is easiest to put some parts in the inline and adjust that outside blade until the bolt heads are riding on the blades.

3) After you have the Inline blades adjusted, tighten all the bolts and then you can match blades D and E to the inline.

4) Blades B and C will be pulled out for the wider bolts and adjusted to the inside for smaller ones.

5) Blade A will be set just low enough so it can prevent bolts that are stacked on top of each other from getting through.