Air jets 2 and 3 require different pressure for each part. Make sure to just switch the blue shut off valves when you switch the airlines.

## ***Settings for Big Nut***

**60PSI**

| Air Jet # | Setting |
|---|---|
| 1 | Always On |
| 2 | Connect to 2A |
| 3 | Connect to 3A |
| 4 | Always On |

| Blade | Setting |
|---|---|
| A | All the Way Up |
| B-G | Adjust to Part |

## ***Settings for Small Nut***

**60PSI**

| Air Jet # | Setting |
|---|---|
| 1 | Always On |
| 2 | Connect to 2B |
| 3 | Connect to 3B |
| 4 | Always On |

| Blade | Setting |
|---|---|
| A | All the Way Down |
| B-G | Adjust to Part |