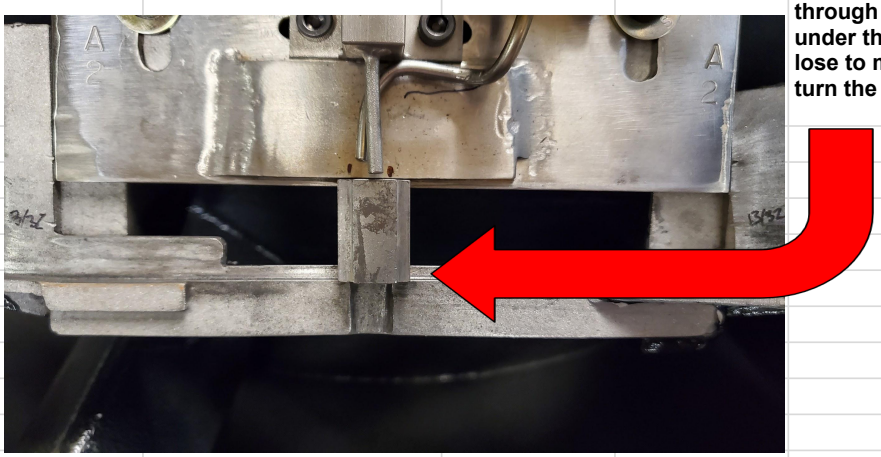
Note: For the bigger parts, when the bowl gets too empty the parts will speed up to the point where you may not get rate because of the violent shaking, make sure bowl maintains a solid bottom layer to avoid this.

Note: When switching from blade A-1 to blade A-2, or vise versa, remember to switch previous airlines off and turn the new one on.



This is about how parts should look going through blade A and under the airjets. If you lose to many good parts turn the upper airjet off.

PN: 41401 / Smallest Part	
Use Blade A-2	Airjet Centered. Slid down to part.
Blade B-	In to part
Blade C-	Not used
Blade D-	Down to part
Blade E-	In to part
Blade F-	Down to part
Blade G-	In to part
Blade H-	Out all the way
Blade I-	Down to part

PN: 41403	
Use Blade A-2	Airjet centered. Slid down to the part
Blade B-	In to part
Blade C-	Down to part
Blade D-	Down to part
Blade E-	In to part
Blade F-	Down to part
Blade G-	In to part
Blade H-	In to fit width of one part
Blade I-	Down to part

PN: 41404	
Use Blade A-2	Airjet slid to the left. Blade slid down to part.
Blade B-	Out
Blade C-	Down to part
Blade D-	Down to part
Blade E-	In to part
Blade F-	Down to part
Blade G-	In to part
Blade H-	Out all the way
Blade I-	Down to part

PN: 41405, 41407, 41434	
Use Blade A-2	Airjet slid to the left. Blade slid down to part.
Blade B-	In to part
Blade C-	Up, not used
Blade D-	Down to part
Blade E-	In to part
Blade F-	Down to part
Blade G-	In to part
Blade H-	In to fit width of one part
Blade I-	Down to part

PN: 41410	
Use Blade A-2	Airjet slid to the right. Blade slid down to part.
Blade B-	Out, not used
Blade C-	Down to part
Blade D-	Down to part
Blade E-	In to part
Blade F-	Down to part
Blade G-	In to part
Blade H-	In to fit width of one part
Blade I-	Down to part

PN: 41412, 41415	
Use Blade A-1	All the way down
Blade B-	Up, not used
Blade C-	Down to part
Blade D-	Down to part
Blade E-	In to part
Blade F-	Down to part
Blade G-	In to part
Blade H-	In to fit width of one part
Blade I-	Down to part

PN: 41417 / Largest Part	
Use Blade A-1	All the way up
Blade B-	Up, not used
Blade C-	Down to part
Blade D-	Down to part
Blade E-	In to part
Blade F-	Down to part
Blade G-	In to part
Blade H-	In to fit width of one part
Blade I-	Down to part