This is how we operated the machine during the buyoff videos.

PN 722

Air Pressure -	50 PSI		
Blade A	UP	**Bowl**	26%
Blade B	UP	**Hopper**	24%
Blade C	UP	**Inline**	34%
Blade D	UP		
Blade E	OUT		
Blade F	OUT		

PN 821

Air Pressure -	OFF		
Blade A	UP	**Bowl**	25%
Blade B	UP	**Hopper**	24%
Blade C	DOWN	**Inline**	34%
Blade D	DOWN		
Blade E	OUT		
Blade F	OUT		

PN 708

Air Pressure -	50 PSI		
Blade A	UP	**Bowl**	26%
Blade B	UP	**Hopper**	24%
Blade C	UP	**Inline**	34%
Blade D	UP		
Blade E	OUT		
Blade F	OUT		

PN 752

Air Pressure -	OFF		
Blade A	DOWN	**Bowl**	26%
Blade B	UP	**Hopper**	24%
Blade C	UP	**Inline**	34%
Blade D	UP		
Blade E	OUT		
Blade F	OUT		

PN 786

Air Pressure -	OFF		
Blade A	DOWN	**Bowl**	26%
Blade B	UP	**Hopper**	24%
Blade C	UP	**Inline**	34%
Blade D	UP		
Blade E	OUT		
Blade F	OUT		

PN 709

Air Pressure -	OFF		
Blade A	DOWN	**Bowl**	24%
Blade B	UP	**Hopper**	34%
Blade C	UP	**Inline**	24%
Blade D	UP		
Blade E	OUT		
Blade F	OUT		

PN 749

Air Pressure -	50 PSI		
Blade A	UP	**Bowl**	26%
Blade B	UP	**Hopper**	24%
Blade C	DOWN	**Inline**	38%
Blade D	DOWN		
Blade E	OUT		
Blade F	OUT		

PN 695

Air Pressure -	50 PSI		
Blade A	DOWN	**Bowl**	24%
Blade B	UP	**Hopper**	23%
Blade C	DOWN	**Inline**	35%
Blade D	DOWN		
Blade E	OUT		
Blade F	OUT		

PN 745			
Air Pressure -	50 PSI		
Blade A	DOWN	**Bowl**	24%
Blade B	UP	**Hopper**	23%
Blade C	UP	**Inline**	37%
Blade D	DOWN		
Blade E	OUT		
Blade F	OUT		

PN 819			
Air Pressure -	OFF		
Blade A	DOWN	**Bowl**	24%
Blade B	UP	**Hopper**	23%
Blade C	UP	**Inline**	37%
Blade D	DOWN		
Blade E	OUT		
Blade F	OUT		

PN 694			
Air Pressure -	OFF		
Blade A	UP	**Bowl**	20%
Blade B	UP	**Hopper**	36%
Blade C	DOWN	**Inline**	23%
Blade D	DOWN		
Blade E	IN		
Blade F	IN		

PN 721			
Air Pressure -	OFF		
Blade A	UP	**Bowl**	24%
Blade B	UP	**Hopper**	23%
Blade C	DOWN	**Inline**	37%
Blade D	DOWN		
Blade E	IN		
Blade F	IN		