FC-20-17470				6/24/21

Newell Brands Plate Feeder

Part #	Vision Inspection Program	Air Pressure	Air Jet 1	Escapement Seperation Tooling
44958205003	Program 001	70PSI	ON	M
55974205003	Program 002	70PSI	ON	S
55976205003	Program 000	70PSI	OFF	L

Part #	**Blade 1**	**Blade 2**	**Blade 3**	**Bowl Amplitude**
44958205003	Down	Set to Part	Set to Part	41%
55974205003	Down	Down	Set to Part	39%
55976205003	UP	UP	Set to Part	43%

Hopper Setting	33%
Conveyor Setting	450