Reccomended Spare/Replacement Parts for Your Machine

Customer Name	Sanvita Medical
Job Number	FC-21-17768
Part Name	Springs

Feeding Concepts Inc.
317.773.2040
Parts@feedingconcepts.com

Please send all request for quotes and purchase orders to parts@feedingconcepts.com. All credit card transactions must be done through our Quote Valet system

FCI Part Number	Description	MPN	Quantity on Machine Shipped	Notes
Bowl Drive Unit				
E-0379	E Series Vibratory Coil for Drive Unit	379	2	
SP-24	Steel Springs for 24" J&J Drive Unit	SP24	14	(13) 3/8" (1) 1/4"
#24	Rubber Isolation Feet for 24" Drive Unit	NA	4	
Hopper Conveyor				
NA	Mini-Mover 14" X 36" Conveyor Assembly	SN: 412353	1	
NA	Replacement Belt, U1 Style White Urethane	40-8010	1	
NA	14" Idler Pulley Assembly	30-7114-SP1	1	Includes Aluminum Pulley, Bearing Adapters, Tension Washers and S/S Bearings and Screws
NA	14" Drive Pulley Assembly	40-7314-RC-SM5M	1	Includes HB Pulley, Side Mount, Drive Shafts, Fiber Washers, and Stainless Spherical OD Bearings and Set Screw
290	Oriental Motor Parallel Shaft Gearhead, 100:1 Ratio	GFV4G100SF	1	
29	Oriental Motor Brushless DC Motor	BLM460SHP-GFV	1	
159	Oriental Motor F-Type Connection Cable, 7 Meters	CC070HBLF	1	

Outfeed Conveyor				
NA	Mini-Mover 6" X 36" Conveyor Assembly	SN:412325	1	
NA	Replacement Belt, U1 Style White Urethane	40-8003	1	
NA	6" Idler Pulley Assembly	30-7306C	1	Includes Aluminum Pulley, Bearing Adapters, Tension Washers and S/S Bearings and Screws
NA	6" Drive Pulley Assembly	40-6001-RC-SM5M	1	Includes HB Pulley, Side Mount, Drive Shafts, Fiber Washers, and Stainless Spherical OD Bearings and Set Screw
242	Oriental Motor Parallel Shaft Gearhead 15:1 Ratio	GFV4G15AS	1	
29	Oriental Motor Brushless DC Motor	BLM460SHP-GFV	1	
158	Oriental Motor F-Type Connection Cable, 3 Meters	CC030KHBLF	1	
Floor Feeder				
NA	Service Engineering Floor Feeder Assembly	J.O. 32419-01	1	
NA	DC Permanent Magnet Motor, 1/3HP, 1750 RPM, 90VDC	98004.00	1	
NA	Nord Speed Reducer, 60:1	SK1SI40 / 60492600	1	
NA	Floor Feeder Replacement Belt	P.O.-78940	1	
Sensors and Cables				
10	Keyence Laser Sensor for Bowl Level Control	LR-ZH500CP	1	
282	Keyence Transmissive Fiber Unit for Outfeed Track Switch	FU-E11	2	
147	Keyence Transmissive Fiber Unit for Hopper Conveyor Level Control	FU-R77TZ	1	
88	Keyence Main Unit Amplifier	FS-N41C	3	For Transmissive Fibers
243	Keyence Control Panel Monitor	IV2-CP50	1	
139	Keyence Cordset, M8, 5 Meters	OP73865	3	For LRZ, FS-N, and Monitor
268	Keyence Ethernet Cable for Monitor, M12	OP87457	1	
180	Keyence Vision Sensor Head	IV2-G500MA	2	One for each line

182	Keyence IV2 Sensor Head Cable	OP87904	2
Control Panel Components			
136	Rodix Feeder FC-205 Plus Feeder Cube Controller for Bowl	121-2005	1
30	Oriental Motor - Motor Drivers for Mini-Mover Conveyors	BLE2D60-A	2
289	Balluff 24V Power Supply	BAE0112	1
288	Keyence PLC DC Power Supply, 24 Inputs / 16 Outputs	KV-0N40DTP	1
287	Keyence Connection Conversion Unit for PLC	KV-N1	1
286	Keyence EtherNet/IP Unit for PLC	KV-NC1EP	1
178	Keyence Vision Sensor amplifier Learning/standard mode	IV2-G30F	1
270	Banner 30mm E-Stop Button	SSA-EB1PLYR-12ECQ8	1
271	Banner Cordset for E-Stop, M12, 8-Pin, 5 Meters	70976	1
285	Hirschmenn 5 Port Ethernet Switch	SSL20-5TX	1
272	Dart Controls DC Motor Control for Floor Feeder	153D-200C	1
Pneumatic Components			
262	SMC Air Filter/Regulator	AW30-N02E-Z-D	1
97	4 Port Air Outlet Manifold	PCM10-125-04B	1
286	SMC Lockout Hand Valve	VHS30-N03B-Z	1
HHB-153364	SMC Solenoid Valve Manifold	HHB-153364	1
FCI100	Flexible/Mountable Airjet Assembly	NA	7
260	SMC Speed Control Valve	AS2052F	3
46	SS Flow Control, 1/8NPT, 1/4" Tube	AS2201FG-N01-07S	4
60	Elbow Fitting, 1/8NPT, 3/8" Tube	KQ2L11-35AS	1

48	Elbow Fitting, 1/8NPT, 1/4" Tube	KQB2L07-N01S	6
Other			
25	NGI Machine Leveling Feet	M100-34-6	4
NA	Leveling Feet for Floor Feeder	NA	4