Reccomended Spare/Replacement Parts for Your Machine

Customer Name	Blue Water Automation
Job Number	FC-21-17969
Part Name	Screws (2 Systems on 1 Plate)

Feeding Concepts Inc.
317.773.2040
Parts@feedingconcepts.com

Please send all request for quotes and purchase orders to parts@feedingconcepts.com. All credit card transactions must be done through our Quote Valet system

FCI Order Number	Description	MPN	Quantity on Machine Shipped	Notes
Bowl and Hopper Parts				
E-0380	E Series Vibratory Coil for Base Drive Unit	380	4	2 Per Drive
SP-12	Steel Springs for 12" J&J Base Drive Unit	SP12	14	(12) 3/8" (2) 1/4"
#24	Rubber Isolation Feet for Base Drive	NA	4	
NA	Syntron Hopper Assembly	NA	2	
Control and Sensor Components				
109	Rodix Feeder Cube Controller, FC200	121-000-2000	4	
88	Keyence Main Amplifier Unit	FS-N41C	2	
147	Keyence Transmissive Fiber Unit, Right Angle	FU-R77TZ	2	
86	Keyence Cable Sensor	OP73864	2	
165	Banner Q4X Series Rugged Laser Sensor	Q4XTBLAF500-Q8	2	
181	Cable for Banner Sensors	RKT-225-5M	2	

Pneumatics			
23	SMC Air Filter Regulator	AW30-N02-Z-D	1
M5 Gravity Track Assembly			
	Barbed Hose Fitting	5361K44	1
	10-32 Black-Oxide Allow Steel SHC	61251A342	8
	Stainless Tube Bracket	FC-17969-M5STB	1
	Thick-Wall 304L S/S Tube W/ Bracket	FC-17969-M5SST	1
	Discharge Toggle Pin	FC-17969-M5DTP	2
	Seperation Toggle Pin	FC-17969-M5STP	2
	Gravity Track Stand	FC-17969-M5GTS	1
	Venturi Push to Connect Adapter	FC-17969-M5BFA	1
	Escapement Mount Bracket	FC-17969-M5EMB	1
	Gravity Track to Venturi Adapter Block	FC-17969-M5GTAB	1
34	SMC Two-Finger Toggle	MIW12-12D2A	1
	Bimba Venturi Blow (M5)	DF-3-6 (Modified)	1
NA	Vibco Air Vibrator	VS-100	1
M3 Gravity Track Assembly			
	Body	FC-17969-M3EB	1
	SMC Air Cylinder	NCDMB056-0100	1
	Font Plate	FC-17969-M3EFP	1
	Back Plate	FC-17969-M3EBP	1
	Top Plate	FC-17969-M3ETP	1

	Slide Stopper (Guide Rod)	FC-17969-M3EGR	1
	Slide A	FC-17969-M3SLA	1
	Slide B	FC-17969-M3SLB	1
	Wire Steel Extension Spring	5108N168	1
	Spring Retainer Pins	98400A362	2
	10-32 Steel Cup-Point Set Screw	91375A447	2
	Rear Seperation Pin	FC-17969-M3SP	1
	Front Toggle Pin	FC-17969-M3DP	1
	Top Confinement Standoff	FC-17969-TCS	3
	Top Confinement	FC-17969-TC	1
	Parallel Confinement Standoff	FC-17969-PCS	6
	Inside_Outside Parallel	FC-17969-TP	2
	Two Finger Toggle Sub Plate	FC-17969-ESP	1
	Adjustable Track Stand	FC-17969-ATS	1
	Long Screw Track Sub Plate	FC-17969-TSP	1
	Stand Bottom Guide	FC-17969SBG	1
34	SMC Two-Finger Toggle	MIW12-12D2A	1
	Bimba Venuri Blow (M3)	DF-1-3 (Modified)	1