CF6-359

Uses:

-Inside Line

-Air jet #4 for standing up caps perpendicular to bowl wall. Air should be set so that good parts are stood up, and bad parts are kept laying down.

-Air jet #5 for standing up all parts so that they are good

B15 / 2705 Red Dome Cap

Uses:

-Inside Line

-Air jet #4 for helping stay up

-Air jet #6 for blowing the top of the cap downwards

-Air jet #7 for blowing the bottom of the cap so the cap can make it into confinements

M11920

Uses:

-Outside Line

-Air jet #1 for standing up bad parts

-Air jet #2 for making sure bad parts fall off

-Air jet #3 for assisting caps to turn over good

M5/542

Uses:

-Outside Line

-Air jet #1 for standing up bad parts. Most caps laying down won't make it to this air jet. They would fall back into the bowl.

-Air jet #2 for making sure bad parts fall off

-Air jet #3 for assisting caps to turn over good

M5/541

Uses:

-Outside Line

-Air jet #1 for standing up bad parts. Most caps laying down won't make it to this air jet. They would fall back into the bowl.

-Air jet #2 for making sure bad parts fall off

-Air jet #3 for assisting caps to turn over good

M5/2549

Uses:

-Outside Line

-Air jet #1 for standing up bad parts. Most large caps laying down won't make it to this air jet. They would fall back into the bowl.

-Air jet #2 for making sure bad parts fall off

-Air jet #3 for assisting parts to turn over good. Very light or no air on this small cap.

-Cam Blade should be pulled out

M5/532

Uses:

-Outside Line

-Air jet #1 for standing up bad parts.

-Air jet #2 for making sure bad parts fall off

-Air jet #3 for assisting parts to turn over good.

M091606

Uses:

-Outside Line

-Air jet #1 for standing up bad parts.

-Air jet #2 for making sure bad parts fall off

-Air jet #3 for assisting parts to turn over good. Very light or no air on this small cap.

-Cam blade should be pulled out

M091605

Uses:

-Outside Line

-Air jet #1 for standing up bad parts

-Air jet #2 for making sure bad parts fall off

-Air jet #3 for assisting parts to turn over good. Very light or no air on this small cap.

-Cam Blade should be pulled out

M5/522

Uses:

-Outside Line

-Air jet #1 for standing up bad parts. Most caps laying down won't make it to this air jet. They would fall back into the bowl.

-Air jet #2 for making sure bad parts fall off

-Air jet #3 for assisting parts to turn over good.

M5/521

Uses:

-Outside Line

-Air jet #1 for standing up bad parts. Most caps laying down won't make it to this air jet. They would fall back into the bowl.

-Air jet #2 for making sure bad parts fall off

-Air jet #3 for assisting parts to turn over good. Very light or no air on this small cap.

M5/531

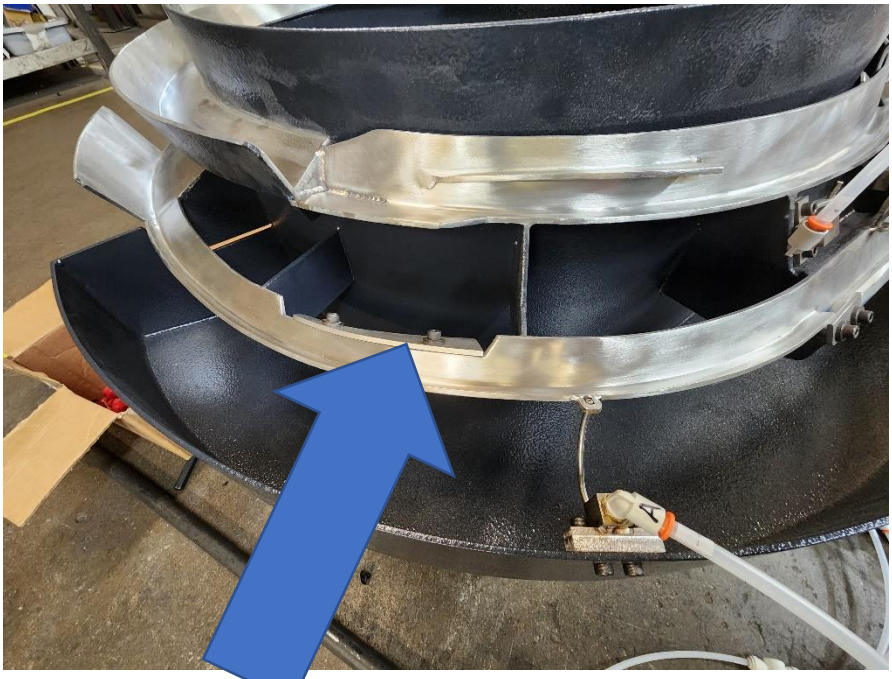
Uses:

-Outside Line

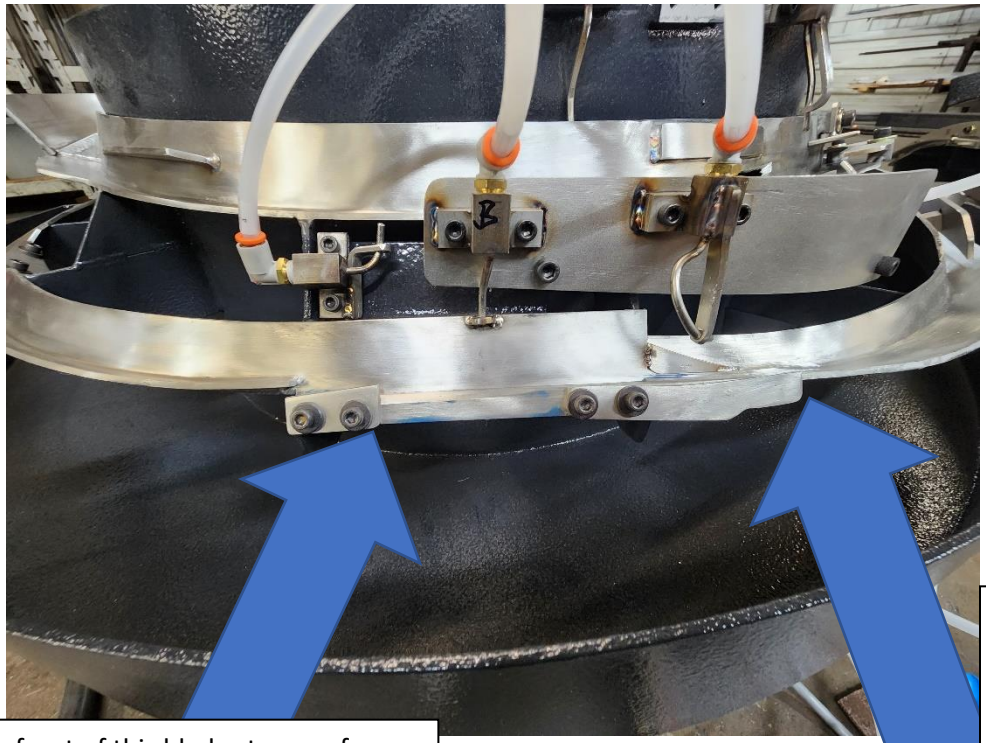
-Air jet #1 for standing up bad parts. Most caps laying down won't make it to this air jet. They would fall back into the bowl.

-Air jet #2 for making sure bad parts fall off

-Air jet #3 for assisting parts to turn over good. Very light or no air on this small cap.



This is the cam blade. It's used to for when the small caps are stacked up.



The front of this blade stays up for most of the caps. If you have any trouble with the smallest ones, you may need to tilt down a bit

The front of this blade should be all the way up for the small caps and all the way down for the largest caps. Somewhere in between for the medium sizes. It is to help the caps lay down.