Reccomended Spare/Replacement Parts for Your Machine

Customer Name	Gemcor Ascent Aerospace
Job Number	FC-22-18571-1
Part Name	Blind Fastener, MS-12, Length-09

Feeding Concepts Inc.
317.773.2040
Parts@feedingconcepts.com

Please send all request for quotes and purchase orders to parts@feedingconcepts.com. All credit card transactions must be done through our Quote Valet system

FCI Part Number	Description	MPN	Quantity on Machine Shipped	Notes
Bowl Drive Unit Parts				
E-0379	E Series Vibratory Coil for Drive Unit	379	2	
SP-21	Steel Springs for 21" J&J Drive Unit	SP21	8	(7) 3/8" (1) 1/4"
#24	Rubber Isolation Feet for Drive Unit	NA	24	
Controllers and Sensor Parts				
109	Rodix Feeder Cube for Bowl Speed Control, FC200	1210002000	1	
13	Keyence Thru-Beam Fiber Unit	FU-R77TZ	1	
88	Keyence Main Unit Amplifier	FS-N41C	1	
86	Keyence Cordset for Amplifier, 2M, M8	OP73864	1	
Pnuematic Parts				

34	SMC Two-Finger Toggle	MIW12-12D2A	1
60	1/4" NPT, 3/8" Tube Elbow Fittings for Bimba Air Supply	KQ2L11-35AS	1
48	1/8" NPT, 1/4" Tube Elbow Fittings for Escapement Air Jet	KQ2L07-34AS	1
49	10-32, 1/4" Tube Elbow Fittings for Two-Finger Toggle	KQ2L07-32A	2
Escapement Parts			
M12SB	M12 Stand Base	NA	1
M12STM	M12 Adjustable Stand Top Member	NA	1
M12GTSP	M12 Gravity Track Sub Plate	NA	1
M12CS	M12 Confinement Standoff	NA	6
M12BS	M12 Bottom Confinement	NA	2
M12CSP	M12 Confinement Spacer	NA	2
M12TC	M12 Top Confinement	NA	2
M12NMB	M12 Nest Mount Block	NA	1
M12ESP	M12 Escapement Sub Plate	NA	1
M12EMR	M12 Escapement Mount Riser	NA	1
M12ETF	M12 Escapement Toggle Finger	NA	2
M12NT	M12 Nest Tube	NA	1
M12NVA	M12 Nest To Venturi Adapter	NA	1
M12AS	M12 Air Supply	DF 7-6 (Modified)	1
M12BF	M12 Venturi Tube Adapter	NA	1

M12EAJ	M12 Escapement Air Jet	NA	1
M12FTB	M12 Full Track Bracket	NA	1
M12EA	M12 Full Excapement Assembly with Toggle	NA	1