# Reccomended Spare/Replacement Parts for Your Machine

| | |
|---|---|
| **Customer Name** | Gemcor Ascent Aerospace |
| **Job Number** | FC-22-18574 |
| **Part Name** | Blind Fastener, MS-08, Length-6 |

Feeding Concepts Inc.
317.773.2040
Parts@feedingconcepts.com

***Please send all request for quotes and purchase orders to parts@feedingconcepts.com. All credit card transactions must be done through our Quote Valet system***

| FCI Part Number | Description | MPN | Quantity on Machine Shipped | Notes |
|---|---|---|---|---|
| **Bowl Drive Unit Parts** | | | | |
| E-0379 | E Series Vibratory Coil for Drive Unit | 379 | 2 | |
| SP-15 | Steel Springs for 15" T-West Drive Unit | SP15 | 8 | (8) 3/8" Springs |
| #24 | Rubber Isolation Feet for Drive Unit | NA | 4 | |
| **Controllers and Sensor Parts** | | | | |
| 109 | Rodix Feeder Cube for Bowl Speed Control, FC200 | 1210002000 | 1 | |
| 13 | Keyence Thru-Beam Fiber Unit | FU-R77TZ | 1 | |
| 88 | Keyence Main Unit Amplifier | FS-N41C | 1 | |
| 86 | Keyence Cordset for Amplifier, 2M, M8 | OP73864 | 1 | |
| **Pnuematic Parts** | | | | |
| 34 | SMC Two-Finger Toggle | MIW12-12D2A | 1 | |

| | | | |
|---|---|---|---|
| 262 | SMC Filter/Regulator Assembly | AW30-N02-Z-D | 1 |
| 263 | SMC 1/8NPT Pressure Guage | K40-MP1.0-N01MS | 1 |
| 97 | 2 Port Air Outlet Manifold | PCM10-125-02B | 1 |
| FCI100 | Flexible Mountable Airjet Assemblys on Bowl Tooling | NA | 2 |
| 46 | 1/8" NPT, 1/4" Tube Flow Control Fittings for Outlet Manifold | AS2201F-N01-07SA | 2 |
| 60 | 1/4" NPT, 3/8" Tube Elbow Fittings for Bimba Air Supply | KQ2L11-35AS | 1 |
| 48 | 1/8" NPT, 1/4" Tube Elbow Fittings for Airjets | KQ2L07-34AS | 3 |
| 49 | 10-32, 1/4" Tube Elbow Fittings for Two-Finger Toggle | KQ2L07-32A | 2 |
| **Escapement Parts (Reference 3D)** | | | |
| M8NVA | Nest to Venturi Adapter | NA | 1 |
| M8NMB | Nest Mount Block | NA | 1 |
| M8NTS | Nest Tube Short and Mounting Bracket Welded | NA | 1 |
| M8ESP | Escapement Sub Plate | NA | 1 |
| M8ETF | Escapement Toggle Fingers | NA | 2 |
| M8AS | Bimba Air Supply (Modified) | DF 5-6 | 1 |
| M8BF | Barbed Fitting | NA | 1 |
| M8EAJ | Escapement Air Jet | NA | 1 |
| M8FTB | Full Track Bracket | NA | 1 |
| M8SB | Stand Base | NA | 1 |
| M8STM | Adjustable Stand Top Member | NA | 1 |
| M8GTSP | Gravity Track Sub Plate | NA | 1 |

| | | | |
|---|---|---|---|
| M8CS | Confinement Standoff | NA | 4 |
| M8BC | Bottom Confinement | NA | 2 |
| M8CSP | Confinement Spacer | NA | 2 |
| M8TC | Top Confinement | NA | 2 |
| M8EMR | Escapement Mount Riser | NA | 1 |
| M8SEA | Full M8 Short Escapement Assembly with Toggle | NA | 1 |