SET-UP INSTRUCTIONS FOR FC-22-18722

Part #1, Large Ring



Part #2, Small Ring

Blade A



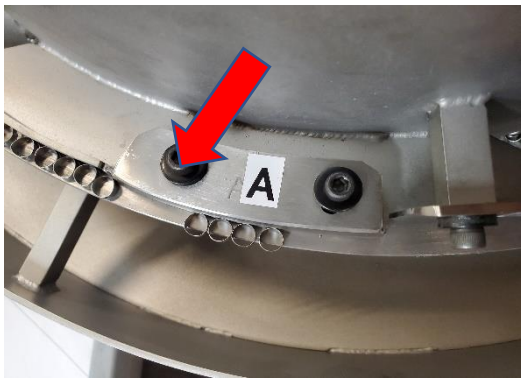
Pull Blade A all the way towards the bowl. The upside-down parts should be falling off right here.

Blade B



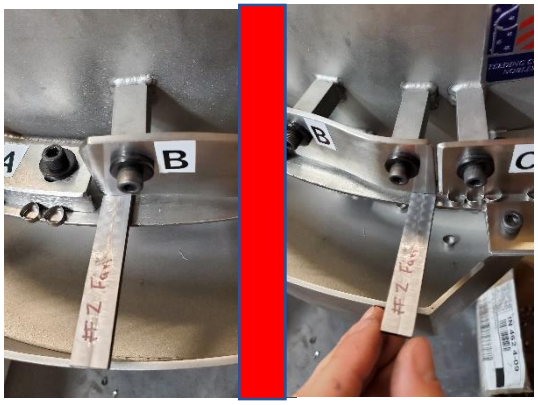
Use #1 Fan gauge block to set blade B. Position the gauge as seen in the picture, press down on blade, then tighten bolts.

Blade A



Pull Blade A all the way away from the bowl. The upside-down parts should be falling off right here.

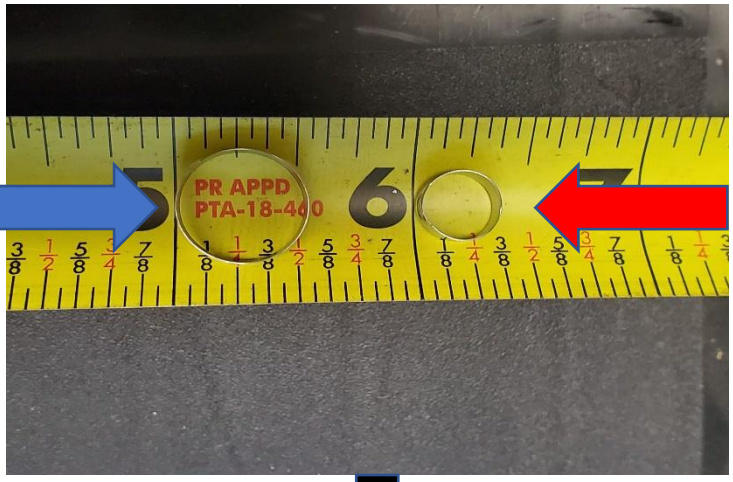
Blade B



Use #2 Fan gauge block to set blade B. Position the gauge as seen in the pictures. Use the block to set the back of the blade and then the front.

SET-UP INSTRUCTIONS FOR FC-22-18722

Part #1, Large Ring



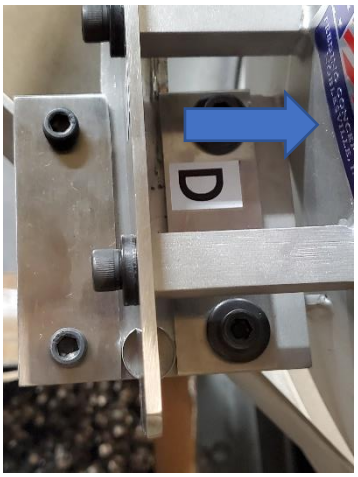
Part #2, Small Ring

Blade C



Use #1 Discharge gauge block to set blade C. Position the gauge as seen in the picture, press down on blade, then tighten bolts.

Blade D



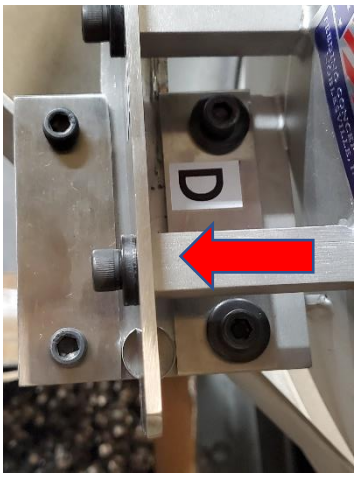
Pull Blade D all the way towards the bowl.

Blade C



Use #2 Discharge gauge block to set blade C. Position the gauge as seen in the picture, press down on blade, then tighten bolts.

Blade D



Pull Blade D all the way towards the bowl.