Reccomended Spare/Replacement Parts for Your Machine

Customer Name	HA Industries
Job Number	FC-22-18741
Part Name	Pal Nut

Feeding Concepts Inc.
317.773.2040
Parts@feedingconcepts.com

Please send all request for quotes and purchase orders to parts@feedingconcepts.com. All credit card transactions must be done through our Quote Valet system

FCI Part Number	Description	Quantity on Machine Shipped	Notes
Drive Unit Parts			
E-0379	E Series Vibratory Coil for Drive Unit	2	
SP-15-38	3/8" Spring for 15" Drive Unit	7	
#24	Rubber Isolation Feet for Drive Unit	4	
Hopper Parts			
E-0185	E Series Vibratory Coil for Hopper Driver	1	
SP-HP	Springs for Hopper Driver	3	
#27	Rubber Isolation Feet for Hopper Driver	4	
Controls and Sensors			
121-000-2005	Rodix FC-205 Plus Controller for Bowl and Hopper	2	
AZD-KD	Oriental Motor AZ Series Control	1	
KV-N40DTP	Keyence PLC	1	
PIC 120.241D	Puls Din Rail Power Supply 24-28vdc	1	

Q4XTBLAF500Q8	Banner Q4X Series Sensor for Bowl Level	1
RKT4-225/5M	Lumberg Cordset for Q4X	1
LR-X100C	Keyence Laser Sensor for Track Switch	1
OP73864	Keyence 2M Cable for LR-X	1
Pneumatics		
AW30-N02E-Z-B	SMC Air Filter/Regulator	1
PCM10-125-02B	2 Port Air Outlet Manifold	1
FCI100	Flexible/Mountable Airjet	2
Other		
M100-34-6	Machine Leveling Feet	4
DGM60-AZAK	Oriental Motor Rotary Actuator	1
CC050VZ2F2	Cable for Rotary Actuator	1