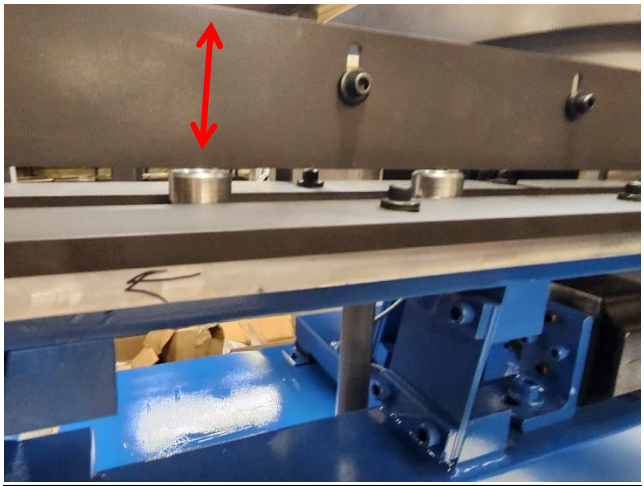
INSTRUCTIONS FOR FC-22-18651

For changeover, we found it easiest to start at the end of the inline track and work your way back towards the bowl.

Step 1:

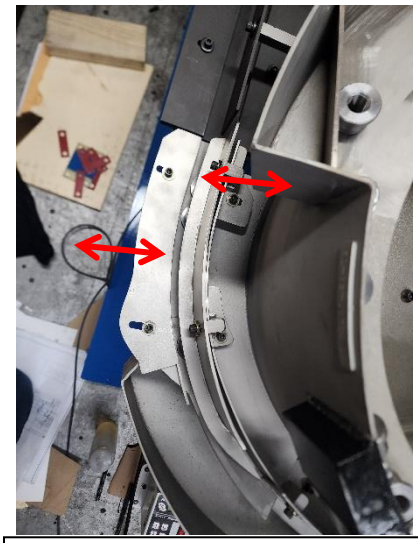


Adjust the side confinements to fit the part. Both sides are adjustable.

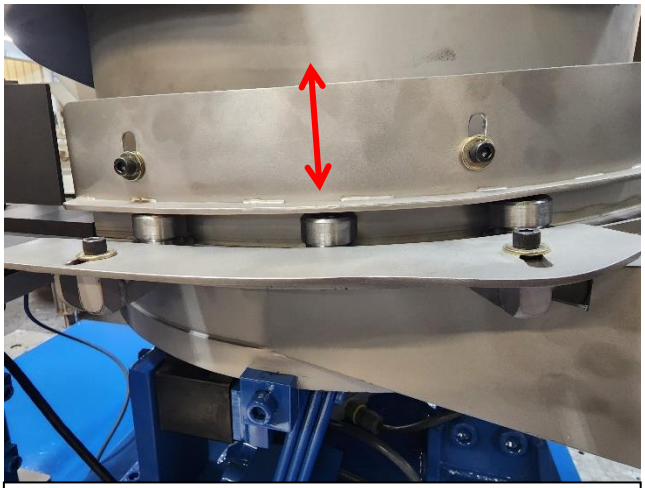


Adjust the top confinement to fit the part.

Step 2:



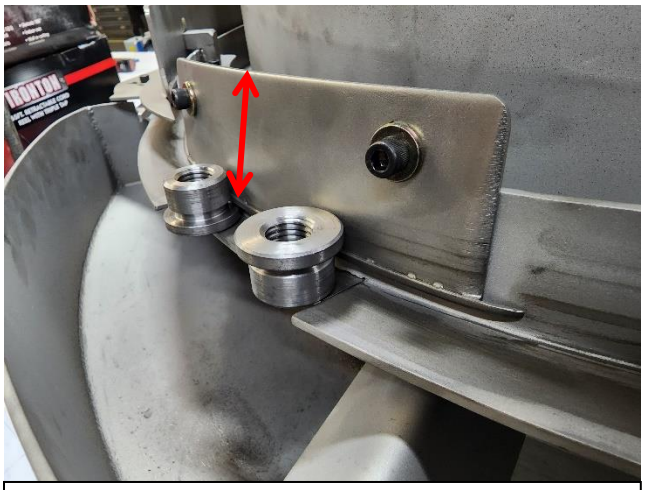
Adjust the side confinements to fit the part. Both sides are adjustable.



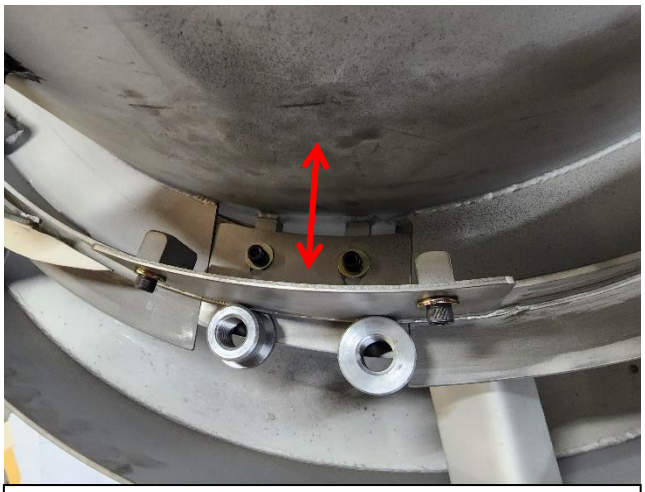
Adjust the top confinement to fit the part.

INSTRUCTIONS FOR FC-22-18651

Step 3:



Adjust the top confinement down so that it catches the lip of good parts and prevents them from falling off the track.



Adjust the running surface inwards just past center of balance. Upside down parts should fall off here.

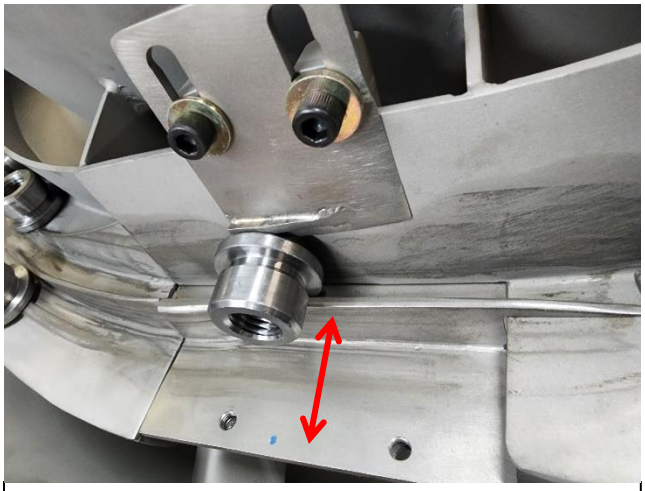
Step 4:



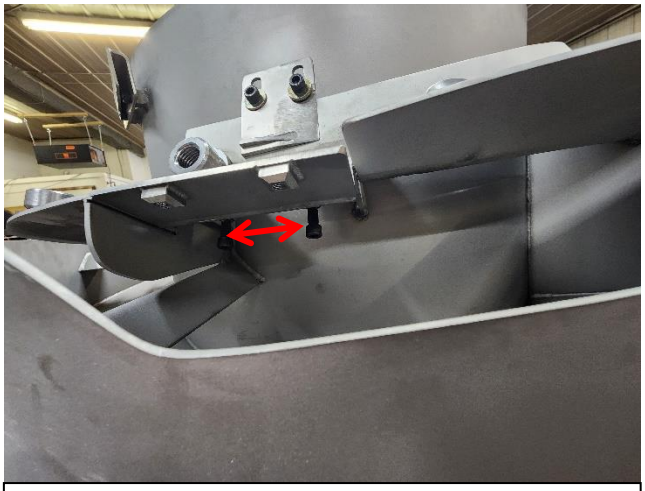
If you are running one of the smallest parts, you will need to mount the ramp onto the bowl. This helps smooth the transition to the next section of the bowl. For medium and large parts, you can remove this blade and remount to the bowl band wall.

INSTRUCTIONS FOR FC-22-18651

Step 5:

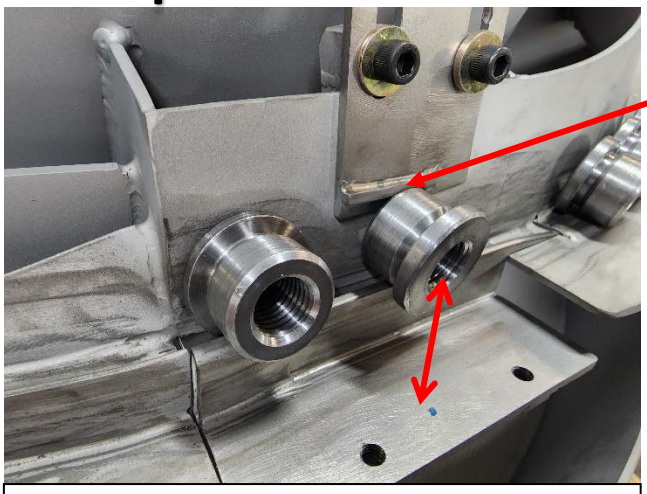


Adjust the track so the keyway can hold onto the lip of good parts.



Bolts to adjust this blade are under the track.

Step 6:



The cam should be at the top edge of the parts to help knock them over positive.

Adjust the top blade so that parts not held by the keyway can tip over positive onto the lower section.