Reccomended Spare/Replacement Parts for Your Machine

Customer Name	DAPR
Job Number	FC-22-18943
Part Name	Impeller

Feeding Concepts Inc.
317.773.2040
Parts@feedingconcepts.com

Please send all request for quotes and purchase orders to parts@feedingconcepts.com. All credit card transactions must be done through our Quote Valet system

FCI Part Number	Description	Quantity on Machine Shipped	Notes
Bowl and Inline Driver Parts			
E-0379	E Series Vibratory Coil for Drive Unit	4	
SP-36-316	3/16" Steel Springs for 36" Drive Unit	31	
#24	Rubber Isolation Feet for Base Drive	4	
E-0383	E Series Vibratory Coil for Inline Driver	1	
SP-IN-18	1/8" Springs for Inline Driver	7	
SP-IN-332	3/32" Springs for Inline Driver	2	
WB Hopper Parts			**Hopper SN: 412631**
U1-14-036-H1/12	Belt, Cleated, U1 Style, White Urethane	1	
30-7114	14" Idler Pulley Assembly	1	
40-7314-R-SM5M	14" Drive Pulley Assembly	1	
BLM460SHP-GFV	Oriental Motor Brushless DC Motor	1	
GFV-4G100AS	100:1 Gearhead for Motor	1	
CC030KHBLF	Oriental Motor 3M Cable for Motor to Driver	1	

Control Panel Parts		
BAE0111	Balluff 12-48V Power Supply	1
121-000-2005	Rodix FC-205 Plus Controller for Bowl/Inline	2
BLE2D60-A	Oriental Motor, Driver for WB Hopper	1
1940-A30-1753	Allen-Bradley Main Disconnect	1
194R-PB	Allen-Bradley Black Padlockable Handle	1
B1NC3A	Noark 3A Circuit Breakers	2
Sensors and Cables		
Q4XTBLAF600Q8	Banner Q4X Laser Sensor	1
RKT4-225/5M	Lumberg Cordset for Q4X	1
FS-N41C	Keyence Amplifier for Trackswitch and Hopper Low Level	2
FU-R77TZ	Keyence Thru-Beam Sensor for Track Switch	1
FU-67TZ	Keyence Reflective Sensor for Hopper Low Level	1
OP73865	Keyence Cordset for Amplifiers	2
Pneumatic Components		
AW30-N02E-Z-B	SMC Air Filter/Regulator	1
PCM10-125-02B	2 Port Air Outlet Manifold	1
FCI100	Flexible/Mountable Airjet	2
KQ2L07-34AS	1/8" NPT to 1/4" Tube Elbow Fitting	2
AS2201F-N01-07SA	1/8" NPT to 1/4" Tube Flow Control Fitting	2
Other		
M150-34-6	Extra Large Machine Leveling Feet	4