Reccomended Spare/Replacement Parts for Your Machine

Customer Name	Huf Mexico
Job Number	FC--22-18986-1
Part Name	Steel Slug

Feeding Concepts Inc.
317.773.2040
Parts@feedingconcepts.com

Please send all request for quotes and purchase orders to parts@feedingconcepts.com. All credit card transactions must be done through our Quote Valet system

FCI Part Number	Description	Quantity on Machine Shipped	Notes
Drive Unit Parts			
E-0379	E Series Vibratory Coil for Drive Unit	2	
SP-24-38	3/8" Springs for 24" Drive Unit	8	
SP-24-14	1/4" Springs for 24" Drive Unit	1	
#24	Rubber Isolation Feet for Drive Unit	4	
Hopper Parts			
E-0185	E Series Vibratory Coil for Hopper Driver	1	
SP-HP-18	1/8" Springs for Hopper Driver	4	
#27	Rubber Isolation Feet for Hopper Driver	4	High wear item with the weight of the slugs.
Inline Parts			
E-0383	E Series Vibratory Coil for Inline Driver	1	
SP-IN-18	1/8" Springs for Inline Driver	4	
Controls and Sensors			

121-000-2000	Rodix FC-200 Feeder Cube for Bowl, Hopper, Inline	3
FU-R77TZ	Keyence Thru-Beam Sensor	1
FS-N41C	Keyence Main Unit Amplifier	1
OP73864	Keyence Cordset for Amplifier	1
Q4XTBLAF500Q8	Banner Q4X Series Sensor for Bowl Level	1
RKT4-225/5M	Lumberg Cordset for Q4X	1
LR-X100C	Keyence Laser Sensor for Lift Escapement Part Present	1
Pneumatics		
AW30K-N02-Z-B	SMC Air Filter / Regulator	1
VHS30-N02B-Z	SMC Relief Valve	1
PCM10-125-02B	2 Port Air Outlet Manifold	1
SY5120-5WOZ-N7T-F2	SMC Solenoid Valve for Cylinder	1
CXSM20-50	SMC Dual Rod Cylinder	1
Other		
M100-34-6	Machine Leveling Feet	4
Escapement Nest Parts		
FC-22-18986-1-SSLN	Steel Slug Lift Nest	1
FC-22-18986-1-LNES	Lift Nest End Stop	1
FC-22-18986-1-BPW	Back Pressure Wall	1