# Reccomended Spare/Replacement Parts for Your Machine

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|---|---|
| **Customer Name** | Huf Mexico |
| **Job Number** | FC--22-18989-(1&2) |
| **Part Name** | Slug |

Feeding Concepts Inc.
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***Please send all request for quotes and purchase orders to parts@feedingconcepts.com. All credit card transactions must be done through our Quote Valet system***

| FCI Part Number | Description | Quantity on Machine Shipped | Notes |
|---|---|---|---|
| **Drive Unit Parts** | | | |
| E-0379 | E Series Vibratory Coil for Drive Unit | 2 | |
| SP-24-38 | 3/8" Springs for 24" Drive Unit | 10 | |
| #24 | Rubber Isolation Feet for Drive Unit | 4 | |
| **Hopper Parts** | | | |
| E-0185 | E Series Vibratory Coil for Hopper Driver | 1 | |
| SP-HP-18 | 1/8" Springs for Hopper Driver | 4 | |
| #27 | Rubber Isolation Feet for Hopper Driver | 4 | |
| **Inline Parts** | | | |
| E-0383 | E Series Vibratory Coil for Inline Driver | 1 | |
| SP-IN-18 | 1/8" Springs for Inline Driver | 4 | |
| SP-IN-332 | 3/32" Spring for Inline Driver | 1 | |
| **Controls and Sensors** | | | |

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|---|---|---|
| 121-000-2000 | Rodix FC-200 Feeder Cube for Bowl, Hopper, Inline | 3 |
| FU-R77TZ | Keyence Thru-Beam Sensor | 1 |
| FS-N41C | Keyence Main Unit Amplifier | 1 |
| OP73864 | Keyence Cordset for Amplifier | 1 |
| Q4XTBLAF500Q8 | Banner Q4X Series Sensor for Bowl Level | 1 |
| RKT4-225/5M | Lumberg Cordset for Q4X | 1 |
| LR-X100C | Keyence Laser Sensor for Lift Escapement Part Present | 1 |
| D-SP91 | SMC Position Sensor for Rotary Actuator | 2 |
| D-M9P | SMC Position Sensor for Single Finger Toggle | 2 |
| D-Y7P | SMC Position Sensor for Dual Rod Cylinder | 2 |
| **Pneumatics** | | |
| AW30K-N02-Z-B | SMC Air Filter / Regulator | 1 |
| VHS30-N02B-Z | SMC Relief Valve | 1 |
| PCM10-125-02B | 2 Port Air Outlet Manifold | 1 |
| HHB-160878 | SMC Solenoid Valve Bank Assembly | 1 |
| CXSM20-50 | SMC Dual Rod Cylinder | 1 |
| MIS20-20D2 | SMC Single Finger Toggle | 1 |
| MDSUB3-90D | SMC Rotary Actuator | 1 |
| **Other** | | |
| M100-34-6 | Machine Leveling Feet | 4 |
| **Escapement Nest Parts** | | |
| FC-22-18989-SLN | Slug Lift Nest | 1 |
| FC-22-18989-RNAP | Rotate Nest Adapter Plate | 1 |

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|---|---|---|
| FC-22-18989-HBF | Hold Back Finger | 1 |