Reccomended Spare/Replacement Parts for Your Machine

Customer Name	Huf Mexico
Job Number	FC--22-18991
Part Name	Counterweight Overmold

Feeding Concepts Inc.
317.773.2040
Parts@feedingconcepts.com

Please send all request for quotes and purchase orders to parts@feedingconcepts.com. All credit card transactions must be done through our Quote Valet system

FCI Part Number	Description	Quantity on Machine Shipped	Notes
Drive Unit Parts			
E-0379	E Series Vibratory Coil for Drive Unit	2	
SP-24-38	3/8" Springs for 24" Drive Unit	10	
#24	Rubber Isolation Feet for Drive Unit	4	
Hopper Parts			
E-0185	E Series Vibratory Coil for Hopper Driver	1	
SP-HP-18	1/8" Springs for Hopper Driver	4	
#27	Rubber Isolation Feet for Hopper Driver	4	
Inline Parts			
E-0383	E Series Vibratory Coil for Inline Driver	1	
SP-IN-18	1/8" Springs for Inline Driver	4	
SP-IN-332	3/32" Spring for Inline Driver	1	
Controls and Sensors			

121-000-2000	Rodix FC-200 Feeder Cube for Bowl, Hopper, Inline	3
FU-R77TZ	Keyence Thru-Beam Sensor	1
FS-N41C	Keyence Main Unit Amplifier	1
OP73864	Keyence Cordset for Amplifier	1
Q4XTBLAF500Q8	Banner Q4X Series Sensor for Bowl Level	1
RKT4-225/5M	Lumberg Cordset for Q4X	1
LR-X100C	Keyence Laser Sensor for Lift Escapement Part Present	1
D-SP91	SMC Position Sensor for Rotary Actuator	2
D-M9P	SMC Position Sensor for Single Finger Toggle	2
D-Y7P	SMC Position Sensor for Dual Rod Cylinder	2
Pneumatics		
AW30K-N02-Z-B	SMC Air Filter / Regulator	1
VHS30-N02B-Z	SMC Relief Valve	1
PCM10-125-02B	2 Port Air Outlet Manifold	1
HHB-160878	SMC Solenoid Valve Bank Assembly	1
CXSM20-50	SMC Dual Rod Cylinder	1
MIS20-20D2	SMC Single Finger Toggle	1
MDSUB3-90D	SMC Rotary Actuator	1
Other		
M100-34-6	Machine Leveling Feet	4
Escapement Nest Parts		
FC-22-18991-CWLN	Counterweight Lift Nest	1
FC-22-18991-RNAP	Rotate Nest Adapter Plate	1

FC-22-18991-HBF	Hold Back Finger	1