Reccomended Spare/Replacement Parts for Your Machine

Customer Name	IP Automation
Job Number	FC-23-19668
Part Name	Bend

Feeding Concepts Inc.
317.773.2040
Parts@feedingconcepts.com

Please send all request for quotes and purchase orders to parts@feedingconcepts.com. All credit card transactions must be done through our Quote Valet system

FCI Part Number	Description	Quantity on Machine Shipped	Notes
Drive Unit Parts			
E-0379	E Series Vibratory Coil for Drive Unit	2	
SP-24-38	3/8" Springs for 24" Drive Unit	8	
SP-24-14	1/4" Springs for 24" Drive Unit	2	
#24	Rubber Isolation Feet for Drive Unit	4	
Hopper Parts			
E-0185	E Series Vibratory Coil for Hopper Driver	1	
SP-HP-18	1/8" Springs for Hopper Driver	4	
#27	Rubber Isolation Feet for Hopper Driver	4	
Inline Parts			
E-0383	E Series Vibratory Coil for Inline Driver	1	
SP-IN-18	1/8" Springs for Inline Driver	4	
Controls and Sensors			
121-2005	Rodix FC-205 Plus Controller for Bowl/Hopper/Inline Control	3	

BAE0111	Balluff 12-48V Power Supply	1
FU-R77TZ	Keyence Thru-Beam Sensor	1
FS-N41C	Keyence Main Unit Amplifier	1
LR-ZH500CP	Keyence Laser Sensor for Bowl Level and Part Present	2
PR-M51CP	Keyence Photoelectric Thru Beam Sensors for Hopper Level	1
OP73865	Keyence Cordset for Bowl Level, Part Present, and 1 of the Hopper Levels Sensors	3
OP73864	Keyence Cordset for Amplifier	1
Pneumatics		
AW30K-N02-Z-B	SMC Air Filter / Regulator	1
AV3000-N03-5DRB-Z-A	SMC Solft Start Valve	1
VHS30-N02B-Z	SMC Relief Valve	1
PCM10-125-02B	2 Port Air Outlet Manifold	1
SY5120-5W0Z-N7T-F2	SMC Solenoid Valve	1
MIW12-12D2A	SMC Two Finger Toggle	1
D-M9P	SMC Auto-Switch	2
RKMV3-224-5M	Lumberg Cable for Autoswitches	2
Other		
M100-34-6	Machine Leveling Feet	4