Reccomended Spare/Replacement Parts for Your Machine

Customer Name	Fori Automation
Job Number	FC-23-20115
Part Name	Wire Clip

Feeding Concepts Inc.
317.773.2040
Parts@feedingconcepts.com

Please send all request for quotes and purchase orders to parts@feedingconcepts.com. All credit card transactions must be done through our Quote Valet system

FCI Part Number	Description	Quantity on Machine Shipped	Notes
Drive Unit Parts			
E-0380	E Series Vibratory Coil for Drive Unit	2	
SP-21-316	3/16" Springs for 21" Drive Unit	9	
#24	Rubber Isolation Feet for Drive Unit	4	
Hopper Parts			
E-0380	E Series Vibratory Coil for Hopper Driver	1	
SP-HP-18	1/8" Springs for Hopper Driver	3	
#27	Rubber Isolation Feet for Hopper Driver	4	
Inline Parts			
E-0383	E Series Vibratory Coil for Inline Driver	1	
SP-IN-18	1/8" Springs for Inline Driver	10	
SP-IN-332	3/32" Springs for Inline Driver	6	
Conveyor Parts	SN: 413617A		
BLM460SHP-GFV	Oriental Motor Brushless DC Motor	1	

GFV-4G50AS	50:1 Gearhead for Motor	1
CC050KHBLF	Oriental Motor 5M Cable for Motor to Driver	1
P3-08-060	Replacement Belt, P3 Style Grey RMV Rubber	1
30-7308A	8" Universal Idler Pulley Assembly	1
40-7408-RA-SM5M	8" Univeraly Drive Pulley Assembly	1
Control Box Parts		
BAE0111	Balluff 12-48V Power Supply	1
121-2005	Rodix FC-205 Plus Controller for Bowl/Hopper/Inline Control	3
700-CF310 Series A	Allen-Bradley Control Relay	2
100S-F Series B	Allen-Bradley Auxiliary Contact	2
8690200000	Weidmuller 24V 4CO Relay	1
1122770000	Weidmuller 24V 1CO Relay	4
4058570000	Weidmuller 24V 2CO Relay	1
1734-AENT	Allen-Bradley Ethernet Adapter Module	1
1734-IB8	Allen-Bradley 8Point I/O Module	1
1734-OB8	Allen-Bradley 8Point I/O Module	1
1734-IB8S	Allen-Bradley Safety Module Input	1
1734-OB8S	Allen-Bradley Safety Module Output	1
B1N1C3	Noark 3A Breaker	2
IV3-G120	Keyence Amplifier for IV3 Vision	1
TS3EV493-IP65	Baco Controls Rotary Disconnect	1
EX9PBD23	2 Position Selector Switches	4
EX9IL2N3	Green Pilot Light	1
Sensors and Cables		

LR-X250C	Keyence Laser for Camera Trigger	1	
FU-R77TG	Keyence Thru-Beam Sensor, Stainless Steel	3	For High Level Track Switch, Lift Part Present, and Conveyor Level Control
FS-N41C	Keyence Main Unit Amplifier	3	
OP73865	Keyence Cordset for FS-N41C and LR-X250C	4	
IV3-G500CA	Keyence IV3 Camera	1	
OP-88648	Cable for Keyence Camera	1	
Q4XTBLAF500Q8	Banner Q4X Series Sensor for Bowl Level	1	
RKT4-225/5M	Lumberg Cordset for Q4X and D-YPSDPC Position Sensors	3	
D-M9P	SMC Position Sensors for Lift Cylinder	2	
D-YPSDPC	SMC Position Sensor for CXSM15-50 Cylinder	2	
RKMV3-224/5M	Lumberg M8 Cordset for Position Sensors to Control Box	2	
123-170	Rodix Accelerometer Sensor for Bowl Speed Control	1	
Pneumatics			
AW30-N02E-Z-B	SMC Air Filter / Regulator	1	
PCM10-125-07B	7 Port Air Outlet Manifold	1	
FCI100	Flexible, Mountable Airjets	7	
HHB-170624	SMC 3 Station Solenoid Valve Manifold	1	
VHS30-N02B-Z	SMC Pressure Relief Valve	1	
CXSM15-50	SMC Cylinder for Escapement	1	
Other			
M100-34-6	Machine Leveling Feet	9	