Reccomended Spare/Replacement Parts for Your Machine

Customer Name	Principal Manufacturing Corp.
Job Number	FC-23-20120
Part Name	Dentent Clinching + Forkbolt Clinching

Feeding Concepts Inc.
317.773.2040
Parts@feedingconcepts.com

Please send all request for quotes and purchase orders to parts@feedingconcepts.com. All credit card transactions must be done through our Quote Valet system

FCI Part Number	Description	Quantity on Machine Shipped	Notes
Bowl and Drive			
E-0379	E Series Vibratory Coil for Drive Unit	2	
SP-21-38	3/8" Steel Springs for 21" Drive Unit	7	
SP-21-14	1/4" Steel Springs for 21" Drive Unit	2	
#24	Rubber Isolation Feet for Base Drive	4	
Hopper Drive Parts			
E-0185	E SEries Vibratory Coil for Hopper Driver	1	
SP-HP-18	1/8" Springs for Hopper Driver	4	
#27	Rubber Isolation Feet for Hopper Driver	1	
Outfeed Conveyor	**SN: 413337**		
U1-03-018	Replacement Belt	1	
30-7303A	3" Univ. HB Anodize Idler Pulley Assembly.	1	
40-4002-RA-SM5M	3" LP HB Anodize Drive Pulley Assembly	1	
BLM460SHP-GFV	Oriental Motor Brushless DC Motor	1	

GFV-4G15AS	15:1 Gearhead for Motor	1
CC025KHBLF	Oriental Motor 2.5M Cable for Motor to Driver	1
Control Components		
121-000-2005	Rodix FC-205 Plus Controller for Bowl and Hopper	2
BLE2D60-A	Oriental Motor, Driver for WB Hopper and Outfeed	1
Sensors and Cables		
Q4XTBLAF500Q8	Banner Q4X Laser Sensor	1
RKT4-225/5M	Lumberg Cordset for Q4X	1
Other		
M150-34-6	Extra Large Machine Leveling Feet	4