# Reccomended Spare/Replacement Parts for Your Machine

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|---|---|
| **Customer Name** | Koops Automation Systems |
| **Job Number** | FC-23-20205 |
| **Part Name** | Copper Elbow (Multiple Sizes) |

Feeding Concepts Inc.
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***Please send all request for quotes and purchase orders to parts@feedingconcepts.com. All credit card transactions must be done through our Quote Valet system***

| FCI Part Number | Description | Quantity on Machine Shipped | Notes |
|---|---|---|---|
| **Bowl and Inline Driver Parts** | | | |
| E-0379 | E Series Vibratory Coil for Drive Unit | 2 | |
| SP-27-316 | 3/16" Steel Springs for 27" Drive Unit | 13 | |
| #24 | Rubber Isolation Feet for Base Drive | 4 | |
| **WB Hopper Parts** | | | |
| P3-14-036 | P3 Style Grey RMV Rubber Belt | 1 | |
| 40-7314-RA-SM5M | Drive Pulley Assembly | 1 | |
| 30-7114A | Idler Pulley Assembly | 1 | |
| BLM460SHP-GFV | Oriental Motor Brushless DC Motor | 1 | |
| GFV-4G100AS | 100:1 Gearhead for Motor | 1 | |
| CC040KHBLF | Oriental Motor 3M Cable for Motor to Driver | 1 | |
| L070-12-58 | 1/2" to 5/8" Coupling Hub Assembly for Motor to Conveyor | 1 | |
| **Control Panel Parts** | | | |
| BAE0111 | Balluff 12-48V Power Supply | 1 | |

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|---|---|---|---|
| 121-200-0778 | Rodix VF-9 Open Frame Controller for Bowl Speed and Frequency Control | 1 | |
| BLE2D60-A | Oriental Motor, Driver for WB Hopper | 1 | |
| **Sensors and Cables** | | | |
| Q4XTBLAF500Q8 | Banner Q4X Laser Sensor for Bowl Level Control | 1 | |
| RKT4-225/5M | Lumberg Cordset for Q4X | 1 | |
| PR-M51CP | Keyence Thru-Beam Sensors for Hopper Level Monitoring | 3 | 3 Sets of 1 Source and 1 Reciever |
| OP73865 | Keyence Cordset for PR-M51CP | 6 | |
| 123-215 | Rodix Vibration Monitoring Sensor | 1 | |
| **Other** | | | |
| M100-34-6 | Machine Leveling Feet | 4 | |