Reccomended Spare/Replacement Parts for Your Machine

Customer Name	Quality Machine & Automation
Job Number	FC-23-20218
Part Name	Threaded Insert

Feeding Concepts Inc.
317.773.2040
Parts@feedingconcepts.com

Please send all request for quotes and purchase orders to parts@feedingconcepts.com. All credit card transactions must be done through our Quote Valet system

FCI Part Number	Description	Quantity on Machine Shipped	Notes
Drive Unit Parts			
E-0380	E Series Vibratory Coil for Drive Unit	2	
SP-12-14	1/4" Spring for 12" Drive Unit	4	
SP-12-38	3/8" Spring for 12" Drive Unit	3	
#24	Rubber Isolation Feet for Drive Unit	4	
Hopper Parts			
E-0185	E Series Vibratory Coil for Hopper Driver	1	
SP-HP-18	1/8" Springs for Hopper Driver	4	
#27	Rubber Isolation Feet for Hopper Driver	4	
Inline Parts			
HLF-25M	Afag Linear Feeder Unit for Outfeed	1	
50254134	Leaf Springs for Driver	13	
50280087	Magnet for Driver	1	

Controls and Sensors		
121-000-2000	Rodix VF393 for Bowl-Hopper-Inline Control	1
FU-R77TZ	Keyence Thru-Beam Sensor	1
FS-N41C	Keyence Main Unit Amplifier	1
OP73864	Keyence Cordset for Amplifier	1
Q4XTBLAF500Q8	Banner Q4X Series Sensor for Bowl Level	1
RKT4-225/5M	Lumberg Cordset for Q4X	1
Pneumatics / Escapement Parts		
CDQSB12-75DC	SMC Compact Cylinder for Lift	1
FC-23-20218-EN	Escapement Nest	1
FC-23-20218-LR	Lifting Rod	1