Reccomended Spare/Replacement Parts for Your Machine

Customer Name	Koops
Job Number	FC-23-20300
Part Name	Straight Copper Parts (Multiple Sizes)

Feeding Concepts Inc.
317.773.2040
Parts@feedingconcepts.com

Please send all request for quotes and purchase orders to parts@feedingconcepts.com. All credit card transactions must be done through our Quote Valet system

FCI Part Number	Description	Quantity on Machine Shipped	Notes
Bowl and Drive			
E-0379	E Series Vibratory Coil for Drive Unit	2	
SP-27-316	3/16" Steel Springs for 27" Drive Unit	12	
#24	Rubber Isolation Feet for Base Drive	4	
Wide Belt Hopper Parts	**SN: 413509**		
U1-14-036-(.5)/6	Replacement Belt	1	
30-7114A	14" Idler Pulley Assembly	1	
40-7314-RA-SM5M	14" Drive Pulley Assembly	1	
BLM460SHP-GFV	Oriental Motor Brushless DC Motor	1	
GFV-4G100AS	100:1 Gearhead for Motor	1	
CC040KHBLF	Oriental Motor 4M Cable for Motor to Driver	1	
685144104243	L070 Coupling Hub 5/8 KW for Gearhead	1	
685144104212	L070 Coupling Hub 1/2 KW for Conveyor	1	
L-070-SPIDER-SOX	Rubber SPIDER Center for Coupling Hub Assembly	1	

Outfeed Conveyor (Outside Line)	SN: 413506	
U4-02-042	Replacement Belt	1
30-7402A	2" Idler Pulley Assembly	1
40-4003-RA-SM5M	2" Drive Pulley Assembly	1
BLM460SHP-GFV	Oriental Motor Brushless DC Motor	1
GFV-4G15AS	15:1 Gearhead for Motor	1
CC040KHBLF	Oriental Motor 4M Cable for Motor to Driver	1
685144104243	L070 Coupling Hub 5/8 KW for Gearhead	1
685144104212	L070 Coupling Hub 1/2 KW for Conveyor	1
L-070-SPIDER-SOX	Rubber SPIDER Center for Coupling Hub Assembly	1
Outfeed Conveyor (Inside)	**SN: 413507**	
U4-02-042	Replacement Belt	1
30-7402A	2" Idler Pulley Assembly	1
40-4003-RA-SM5M	2" Drive Pulley Assembly	1
BLM460SHP-GFV	Oriental Motor Brushless DC Motor	1
GFV-4G15AS	15:1 Gearhead for Motor	1
CC050KHBLF	Oriental Motor 5M Cable for Motor to Driver	1
685144104243	L070 Coupling Hub 5/8 KW for Gearhead	1
685144104212	L070 Coupling Hub 1/2 KW for Conveyor	1
L-070-SPIDER-SOX	Rubber SPIDER Center for Coupling Hub Assembly	1
Return Conveyor	**SN: 413508**	
U1-06-030-(.375)/6	Replacement Belt	1
30-7306A	6" Idler Pulley Assembly	1
40-6001-RA-SM5M	6" Drive Pulley Assembly	1

BLM460SHP-GFV	Oriental Motor Brushless DC Motor	1
GFV-4G15AS	15:1 Gearhead for Motor	1
CC050KHBLF	Oriental Motor 5M Cable for Motor to Driver	1
685144104243	L070 Coupling Hub 5/8 KW for Gearhead	1
685144104212	L070 Coupling Hub 1/2 KW for Conveyor	1
L-070-SPIDER-SOX	Rubber SPIDER Center for Coupling Hub Assembly	1
Control Components		
121-000-2005	Rodix FC-205 Plus Controller for Bowl	1
BLE2D60-A	Oriental Motor, Driver for WB Hopper, Outfeed Conveyors, and Return Conveyor	4
194U-A30-1573 Ser. A	Allen-Bradley Rotary Disconnect	1
B1N1C3	Noark 3A Breaker	4
EX9IL1N3	Noark Green PIlot Light	1
1122770000	Weidmuller 24VDC Relay, 1CO	3
1123490000	Weidmuller 24VDC Relay, 2CO	1
123480000	Weidmuller 12VDC Relay, 2CO	1
Sensors and Cables		
Q4XTBLAF500Q8	Banner Q4X Laser Sensor for Bowl Level Control	1
RKT4-225/5M	Lumberg Cordset for Q4X	1
LR-ZB250CP	Keyence Laser for Part Monitoring on Outfeed Conveyors	8
PR-M51CP	Keyence Photoelectric Sensors for Hopper Level Monitoring	3 (Sets)
OP73865	Keyence Cordset for LR-ZB250CP and PR-M51CP	14
D-M9P	SMC Position Sensors for Cylinders and Toggles	8
RKMV3-224/5M	Lumberg Cordset for D-M9P Position Sensors	8
Pneumatic Components		

AW30-N02E-Z-B	SMC Air Filter/Regulator	1
PCM10-125-03B	3 Port Air Outlet Manifold	1
FCI100	Flexible/Mountable Airjet	3
MIW12-12D2A	SMC Two Finger Toggle for Part Escapement on Outfeed Conveyors	2
CXSJM15-30	SMC Cylinder for End-Stop at the End of Outfeed Conveyors	2
Other		
M100-34-6	Machine Leveling Feet	6