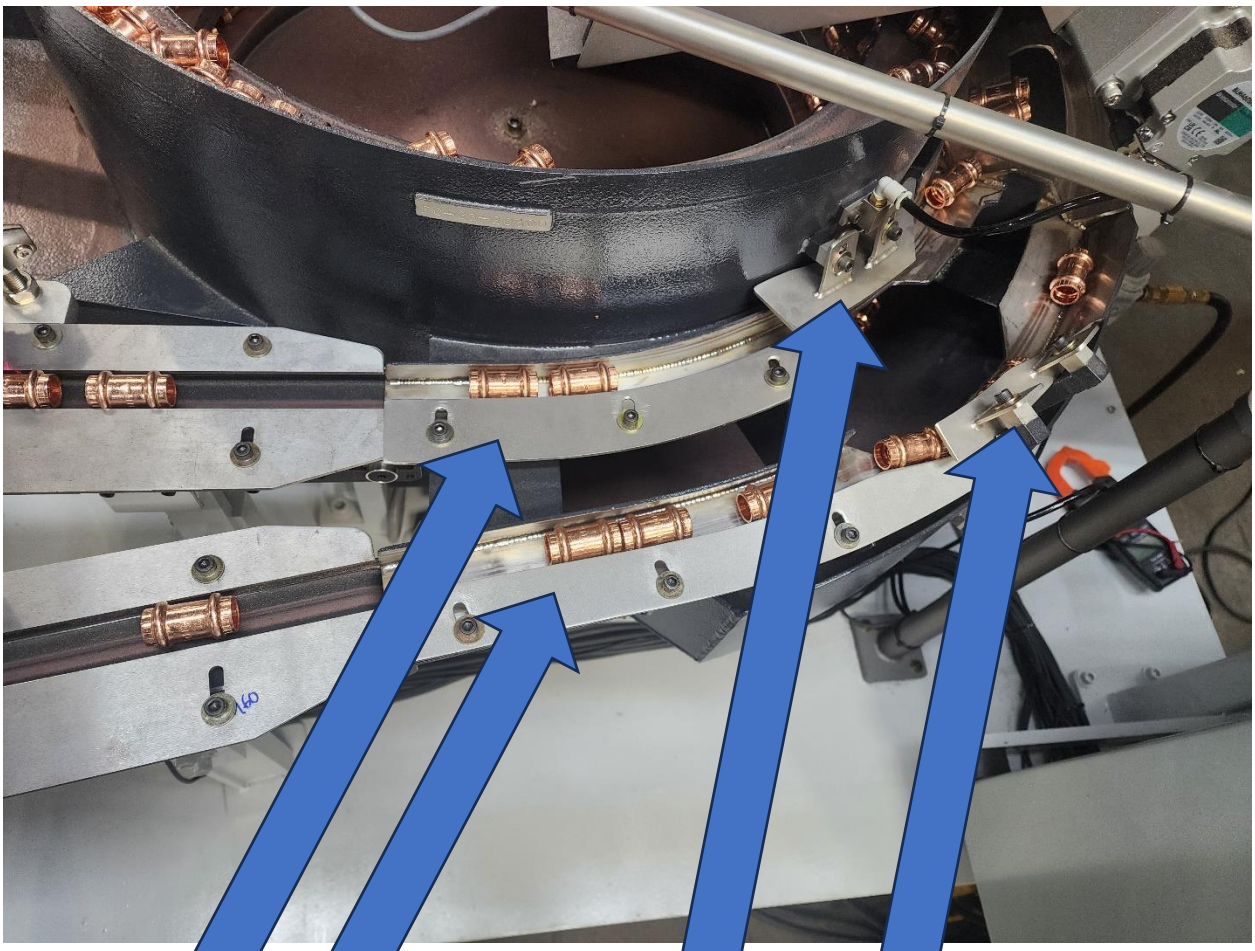
Feeding Concepts, Inc. Job #FC-23-20300

Follow the changeover instructions below when switching parts.

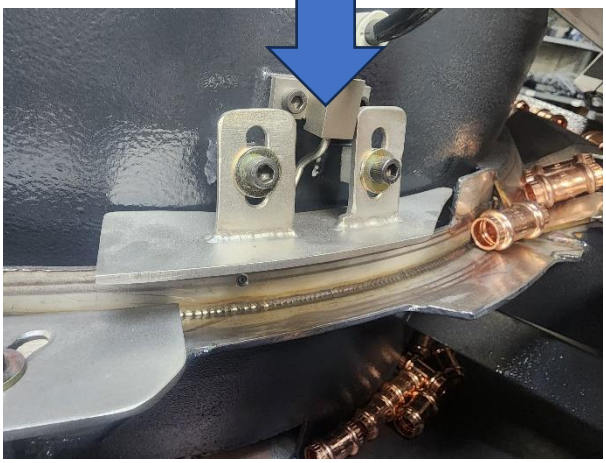


Adjust Bowl Confinements

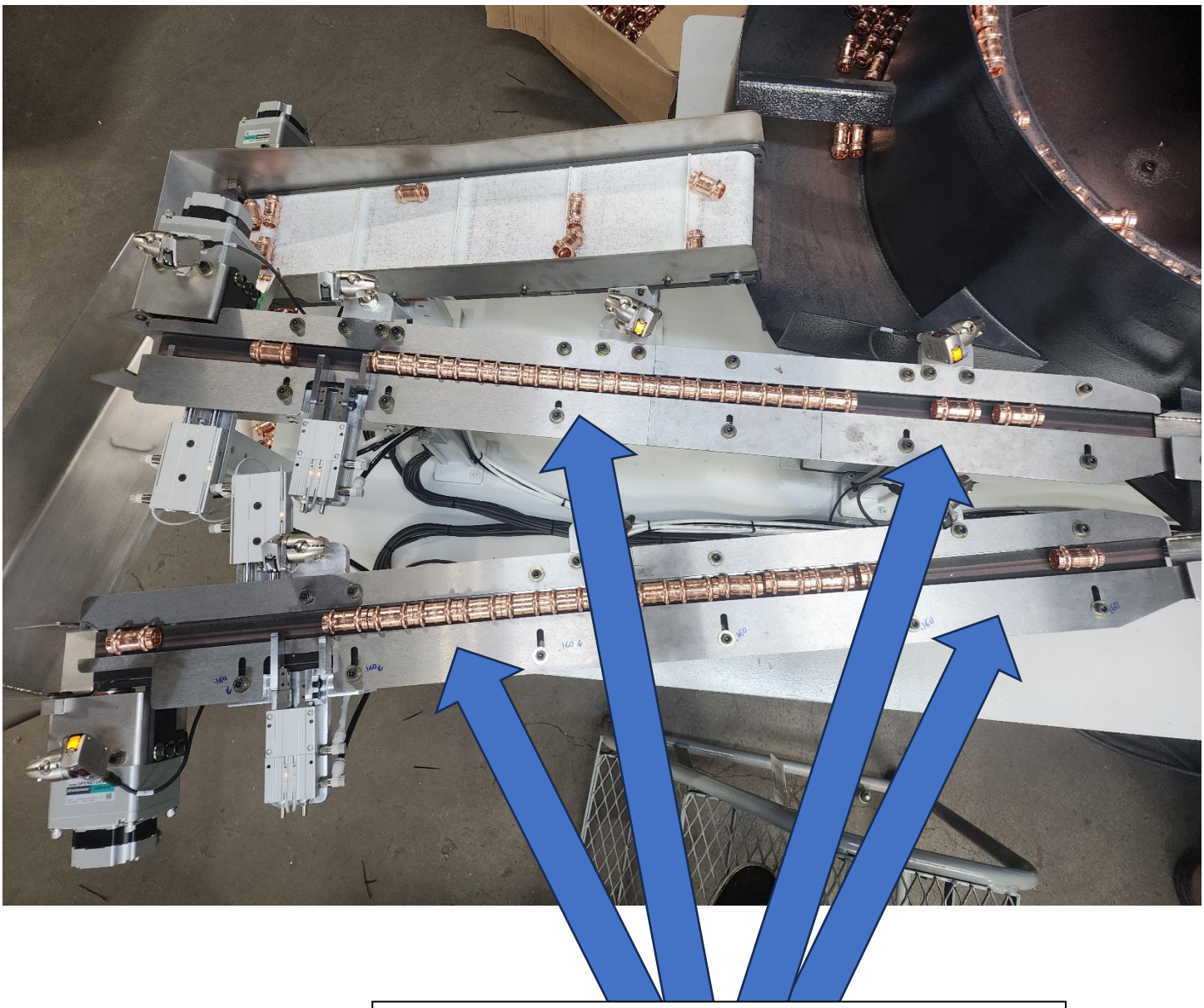


Adjust these confinements in or out so that 1 part can move through.

Adjust these confinements up or down so that 1 part can move through.

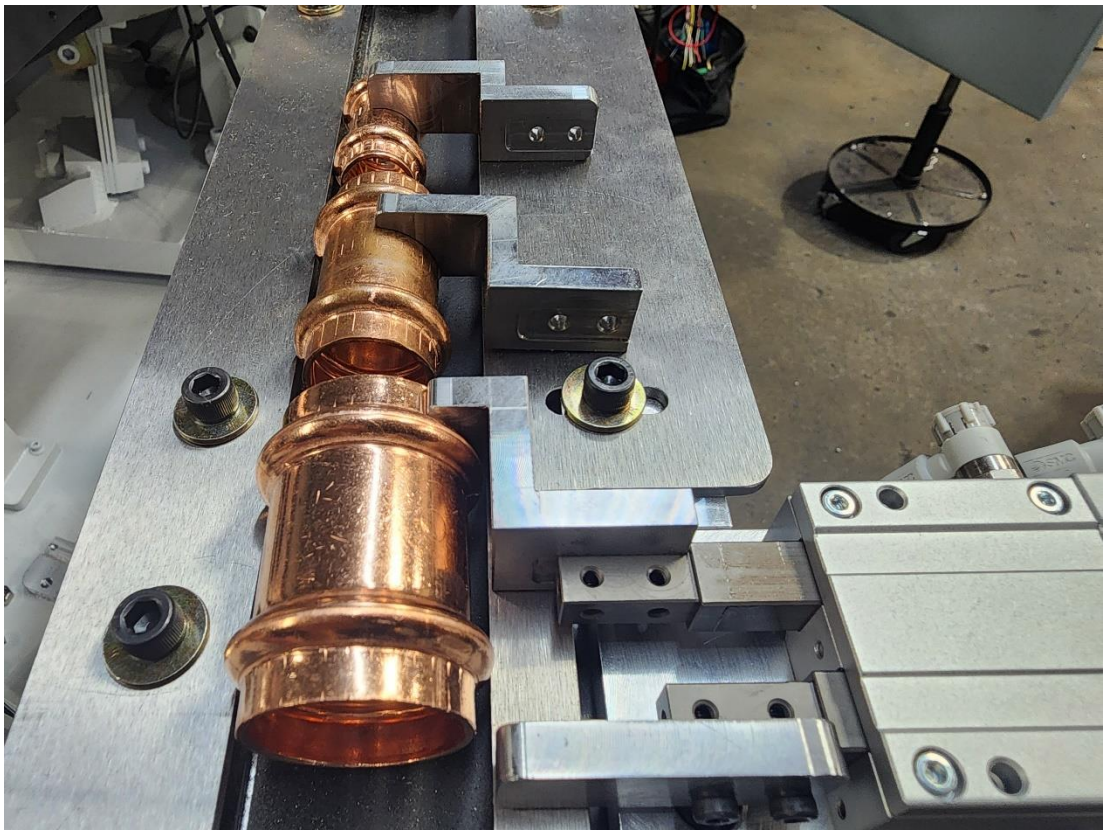


Adjust Conveyor Confinements



Adjust the outside confinements on both outfeed conveyors so that the parts stay single file. There are 4 confinements that need to be adjusted.

Change Fingers on Two-Finger Toggle



There is a different finger for each part size. The shortest finger is for the biggest part and the longest finger is for the smallest part. This will need do be changed on both toggles. The finger with the straight piece does not need changed.

