Reccomended Spare/Replacement Parts for Your Machine

Customer Name	Western Packaging
Job Number	FC-23-20308
Part Name	Gummy

Feeding Concepts Inc.
317.773.2040
Parts@feedingconcepts.com

Please send all request for quotes and purchase orders to parts@feedingconcepts.com. All credit card transactions must be done through our Quote Valet system

FCI Part Number	Description	Quantity on Machine Shipped	Notes
Bowl and Drive			
E-0379	E Series Vibratory Coil for Drive Unit	4	
SP-18-316	3/16" Steel Springs for 18" Drive Unit	10	
#24	Rubber Isolation Feet for Base Drive	4	
Hopper Drive Parts			
E-0185	E SEries Vibratory Coil for Hopper Driver	1	
SP-HP-18	1/8" Springs for Hopper Driver	1	
#27	Rubber Isolation Feet for Hopper Driver	1	
Outfeed Conveyor	**SN: 413511**		
S-02-024 CD.M00.B-UA.WB.20	Replacement Conveyor Belt, White Glossy Thermoplastic/Polyurethane	1	
30-7402C	2" Wide Universal Idler Pulley Assembly	1	
40-4003-RC-SM5M	2" LP Drive Pulley Assembly	1	
BLM460SHP-GFV	Oriental Motor Brushless DC Motor	1	
GFV-4G5SF	5:1 Gearhead, Foodgrade Grease	1	

CC030KHBLF	Oriental Motor 3M Cable for Motor to Driver	1
Control Components		
BAE0111	Balluff 12-48V Power Supply	1
121-000-2005	Rodix FC-205 Plus Controller for Bowl and HOpper	2
BLE2D60-A	Oriental Motor, Driver for WB Hopper and Outfeed	1
2080-LC20-20QBB	Allen-Bradley Micro820 PLC	1
B1N1C3	Noark Electric 3A Breaker	2
1122770000	Weidmuller 24VDC Relay, 1CO	7
EX9IL1N3	Noark Electric 22mm Pilot Light, Green	1
2711R-T7T	Allen-Bradley Touch Screen for Counting System	1
Sensors and Cables		
Q4XTBLAF500Q8	Banner Q4X Laser Sensor	1
RKT4-225/5M	Lumberg Cordset for Q4X	1
FS-N41C	Keyence Amplifier for Trackswitch and Hopper Low Level	1
FU-A100	Keyence Array Fibers	1
OP73864	Keyence Cordset for Amplifiers	1
Other		
M100-34-6	Machine Leveling Feet	4