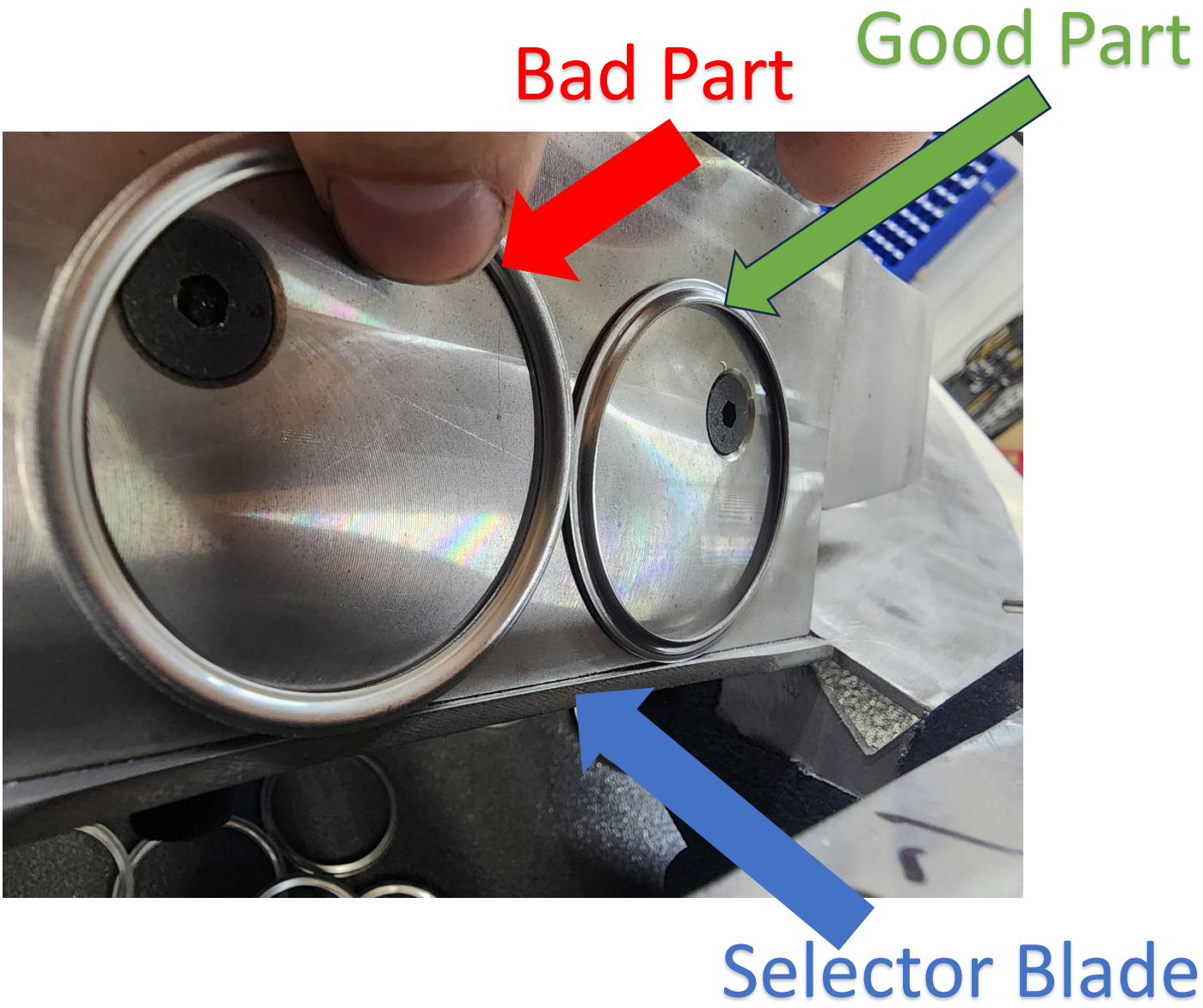
Feeding Concepts, Inc. Job #FC-23-20405-2



Adjust Air and Speed for Each Part

	Controller Amplitude	Frequency	Air Used
Part 1	**57.2%**	**61.0Hz**	**1B, 2B**
Part 2	**56.0%**	**61.0Hz**	**1B, 2B**
Part 3	**60.0%**	**61.0Hz**	**1B, 2B**
Part 4	**65.0%**	**61.0Hz**	**1A, 2A**
Part 5	**56.0%**	**61.0Hz**	**1A, 2A**
Part 6	**56.0%**	**61.0Hz**	**1A, 2A**



Adjust the selector blades on each line. It should be set so that the part shown on the right in the above pictures stays on. The part shown on the left in the picture should fall off. You should have to hold it with your finger for the bad part to stay there. This needs to be done for both the inside and outside lines.

There are 2 bolts under the selector blade that need to be loosened to adjust the blade. Use a 3/16” hex-wrench to loosen those bolts.