Reccomended Spare/Replacement Parts for Your Machine

Customer Name	DA, Inc
Job Number	FC-24-20398
Part Name	Inserts (3 Types)

Feeding Concepts Inc.
317.773.2040
Parts@feedingconcepts.com

Please send all request for quotes and purchase orders to parts@feedingconcepts.com. All credit card transactions must be done through our Quote Valet system

FCI Part Number	Description	Quantity on Machine Shipped	Notes
Drive Unit Parts for System #1			
E-0380	E Series Vibratory Coil for Drive Unit	2	
SP-12-38	3/8" Springs for 12" Drive Unit	5	
SP-12-14	1/4" Springs for 12" Drive Unit	2	
#24	Rubber Isolation Feet for Drive Unit	4	
Drive Unit Parts for System #2			
E-0379	E Series Vibratory Coil for Drive Unit	2	
SP-15-38	3/8" Springs for 15" Drive Unit	8	
SP-15-316	3/16" Springs for 15" Drive Unit	1	
#24	Rubber Isolation Feet for Drive Unit	4	
Inline Parts for System #1			
E-0383	E Series Vibratory Coil for Inline Driver	1	
SP-IN-18	1/8" Springs for Inline Driver	3	
SP-IN-332	3/32" Springs for Inline Driver	1	
SP-IN-116	1/16" Springs for Inline Driver	2	

Inline Parts for System #2		
E-0383	E Series Vibratory Coil for Inline Driver	1
SP-IN-18	1/8" Springs for Inline Driver	4
SP-IN-332	3/32" Springs for Inline Driver	1
Sensors and Cables		
FU-77TZ	Keyence Thru-Beam Sensor	3
FS-N41C	Keyence Main Unit Amplifier	3
LRX-100C	Keyence Laser for Part Present Sensor	2
LR-ZB250CN	Keyence Laser for Bowl Level Monitoring	2
OP73865	Keyence Cordset for FSN-41C, LRX-100C, and LR-ZB250CN	1
TBD	Prox for Deadnest on Outside Line Bowl #2	1
RKMV3-224/5M	Lumberg Cordset for Prox	1
D-M9N	SMC Postion Sensors for Slide and Cylinders	6
ISE20-N	SMC Digital Pressure Guage	1
RKT4-225/5M	Lumberg M12 Cordset for Position Sensors, Digital Pressure Guage, and Solenoid Valves	7
Pneumatics		
AW30-N02E-Z-B	SMC Air Filter / Regulator	1
PCM10-125-02B	2 Port Air Outlet Manifold	1
HHB-DA, Inc	SMC Solenoid Valve Assembly, 3 Station	1
RKT4-225/5M	Lumberg M12 Cordset for Solenoid Valves	3
NAV3000-N03-5DZ	SMC Soft Start Valve	1
MXH10-25Z	SMC Cylinder for Nest Holdback Cylinder	1
MHZ2-16D	SMC Parallell Gripper for Grabbing Part	1
MXQ12A-40Z	SMC Pneumatic Slide Table	1
Control Box Components		

121-000-2000	Rodix FC-200 Feeder Cube for Bowl/Inline Control	4
1469480000	Weidmuller 24V Power Supply	1
P2-04B	Productivity 2000 I/O Base	1
P2-02DC	Productivity 2000 Power Supply	1
P2CDS-622	ProductivityCODESYS CPU Module	1
P2-16ND3	Productivity 2000 Discrete Input Module	2
P2-16TR	Productivity 2000 Relay Output Module	1
P2-15TD2	Productivity 2000 Discrete Ouput Module	1
1122770000	Weidmuller 24V Relay	8
AZD-AD	Oriental Motor Stepper Motor Driver	1
B1N1C10	Noark 10A Breaker	1
B1N1C5	Noark 5A Breaker	1
EX9IL2N3	Noark Green Pilot Light	1
TL50BGYRAQ	Banner Stacklight/Alarm	1
Other		
M100-34-6	Machine Leveling Feet	4
LM4500AZMC-4	Oriental Motor Stepper Motor	1
CC040V2F-M	Cable for Motor to Driver	1
CC040UNF-E2	Cable for Motor to Driver	1