Reccomended Spare/Replacement Parts for Your Machine

Customer Name	BTM
Job Number	FC-24-20467
Part Name	Bolt

Feeding Concepts Inc.
317.773.2040
Parts@feedingconcepts.com

Please send all request for quotes and purchase orders to parts@feedingconcepts.com. All credit card transactions must be done through our Quote Valet system

FCI Part Number	Description	Quantity on Machine Shipped	Notes
Drive Unit Parts			
E-0391	E Series Vibratory Coil for Drive Unit	4	2 Per Bowl Drive
SP-18-316	3/16" Steel Springs for 18" Drive Unit	22	11 Per Bowl Drive
#24	Rubber Isolation Feet for Drive Unit	8	4 Per Bowl Drive
Inline Parts			
E-0417	E Series Vibratory Coil for Inline Driver	2	1 Per Inline Drive
SP-IN-18	1/8" Springs for Inline Driver	8	4 Per Inline Drive
SP-IN-332	3/32" Springs for Inline Driver	2	1 Per Inline Drive
Hopper Parts			
E-0218	E Series Vibratory Coil for Hopper Driver	2	1 Per Hopper Drive
SP-HP-18	1/8" Springs for Hopper Driver	8	4 Per Hopper Drive
#27	Rubber Isolation Feet for Hopper Driver	8	4 Per Hopper Drive
Sensors and Cables			
FS-N41C	Keyence Amplifier for High Level Track Switchs and Part Present on Escapements	4	

FU-R77TZ	Keyence Thru-Beam Fibers for High Level Track Switch and Part Present on Escapement	4	
OP73865	Cordset for FS-N41C Amplifier	4	
Q4XTBLAF500Q8	Banner Q4X Series Sensor for Bowl Level Control	2	
D-M9P	SMC Position Sensor for Cylinder and Slides	36	
RKT4-225/5M	Lumberg Cordset for Q4X, D-M9P, Valve Manifolds, and Actuator Hubs	46	
0935 253 103/10 M	Lumberg M12 Double Ended Cordset, Single Male, Single Female, 10 Meters	7	
Control Components			
BNI IOL-302-002-K006	Balluff IO-Link Sensor/Actuator Hubs	4	
EIP-508-005-2015-013	Balluff Interface Module	1	
1469480000	Weidmuller Power Supply, 120W 24V 5A	1	
1469490000	Weidmuller Power Supply, 240W 24V 10A	1	
440R-D22R2 Ser A	Allen-Bradley Safety Relay	1	
100S-F Ser B	Allen-Bradley Guardmaster Contact Block	1	
700-CF310 Series A	Allen-Bradley Guardmaster Contactor Base	1	
1769-L16ER-BB1B	Allen Bradley CompactLogix	1	
1122770000	Weidmuller 24V Relay	2	
1240900000	Weidmuller Ethernet Switch	1	
FC-205-240	Rodix Feeder Cube for Bowl,Hopper, and Inline Control	6	
LEFS25EA-250-R3918	SMC Ball Screw Drive Electric Actuator	2	Includes Cable
JXC918LEFS25EA-250	SMC Step Motor Controller	2	
194U-A30-1753 Ser A	Allen-Bradley 30A Main Disconnect	1	
B1HC5A	Noark 5A Circuit Breakers	2	
Pneumatics			
AV4000-N04-5DZB-Z-A	SMC Soft Startup Valve	1	

AW40-N04D-Z-D	SMC Filter Regulator	1
VHS40-N04-Z-D	SMC Pressure Relief Valve	1
HHB-167954	SMC 12 Station Valve Manifold	1
HHB-168176	SMC 12 Station Solenoid Valve Manifold	2
NDF56-VSES-M01	Norgren Venturi Blowfeed Assemblies (Modified)	10
FC-24-20467-TA-BV	Tube Adapters for Blowfeed Venturis, NDF56-VSES-M01	10
MXQ12A-50Z	SMC Pneumatic Slide Table	8
MSH16-50Z	SMC Pneumatic Cylinder	10
FC-24-20467-TA-STD	Tube Adaptors for Stainless Tube Diverters	28
NCMB056-0200	SMC Cylinder for Escapements	2
Escapement Components		
FC-24-20467-ECM	Escapement Cylinder Mount	2
FC-24-20467-SA	Escapement Slide A	2
FC-24-20467-SB	Escapement Slide B	2
FC-24-20467-FC	Escapement Front Confinement	2
FC-24-20467-SSTT	Side Shuttle Transfer Tube	2
FC-24-20467-MW	Music Wire Steel Spring	2
FC-24-20467-SSRE	Shuttle Cylinder Rod End	2
FC-24-20467-BC	Back Confinement	2
FC-24-20467-SSB	Side Shuttle Body	2
FC-24-20467-TC	Escapement Top Confinement	2
FC-24-20467-SSP	Shuttle Cylinder Pin	2
FC-24-20467-HGD	Half Groove Dowel for Spring Wire	2