Reccomended Spare/Replacement Parts for Your Machine

Customer Name	Principal Manufacturing
Job Number	FC-24-20520
Part Name	Bend

Feeding Concepts Inc.
317.773.2040
Parts@feedingconcepts.com

Please send all request for quotes and purchase orders to parts@feedingconcepts.com. All credit card transactions must be done through our Quote Valet system

FCI Part Number	Description	Quantity on Machine Shipped	Notes
Drive Unit Parts			
E-0379	E Series Vibratory Coil for Drive Unit	2	
SP-21-316	3/16" Springs for 21" Drive Unit	9	
#24	Rubber Isolation Feet for Drive Unit	4	
Hopper Parts			
E-0185	E Series Vibratory Coil for Hopper Driver	1	
SP-HP-18	1/8" Springs for Hopper Driver	4	
#27	Rubber Isolation Feet for Hopper Driver	4	
Outfeed Conveyor	SN: 413502		
U1-02-036	Replacement Conveyor Belt, White Urethane	1	
30-7402C	Replacement Idler Pulley Assembly	1	
40-4003-RC-SM5M	Replacement Drive Pulley Assembly	1	
BLM460SHP-GFV	Oriental Motor Brushless DC Motor	1	
GFV-4G15AS	15:1 Gearhead for Motor	1	

CC040KHBLF	Oriental Motor 4M Cable for Motor to Driver	1
Components In Control Box		
121-2005	Rodix FC-205 Plus Controller for Bowl/Hopper/Inline Control	3
BAE0111	Balluff 12-48V Power Supply	1
SSL20-5TX	HIRSCHMANN Spider Ethernet Switch	1
BLE2D60-A	Oriental Motor, Driver for Outfeed Conveyor	1
IV3-G120	Amplifier for IV3 Sensor Head	2
2080-LC20-20QBB	Allen-Bradley Micro820 PLC	1
2080-IQ4OB4	Output Module for Micro820	2
1122750000	Weidmuller 12V Relay Module	7
EX9IL1N3	Green Light on Side of Control Box	1
EX9PBD23	Noark 2 Position Selector Switches	3
B1N1C3	Noark Electric 3A Circuit Breakers	3
Sensors and Cables		
LR-X100C	Keyence Laser, Trigger Sensor for Vision	2
OP73865	Cables for LR-X Amplifiers	2
IV3-G500MA	Keyence IV3 Vision Sensor Head	2
OP88649	Cable for IV3 Sensor Head to G120 Controller	2
Q4XTBLAF500Q8	Banner Q4X Laser Sensor	1
RKT4-225/5M	Lumberg Cordset for Q4X and the 2 Solenoid Valves	3
Pneumatics		
AW30K-N02-Z-B	SMC Air Filter / Regulator	1
PCM10-125-02B	2 Port Air Outlet Manifold	1
HHB160741	SMC Solenoid Valve Assembly	1

Other

M100-34-6	Machine Leveling Feet	4
RD-12	12" Rubber Dome for Parts Falling from Hopper into Bowl	1