Reccomended Spare/Replacement Parts for Your Machine

Customer Name	Forge Systems
Job Number	FC-24-20561
Part Name	Steel Arcs (Multiple Types)

Feeding Concepts Inc.
317.773.2040
Parts@feedingconcepts.com

Please send all request for quotes and purchase orders to parts@feedingconcepts.com. All credit card transactions must be done through our Quote Valet system

FCI Part Number	Description	Quantity on Machine Shipped	Notes
Bowl and Drive			
E-0379	E Series Vibratory Coil for Drive Unit	2	
SP-24-316	3/16" Steel Springs for 24" Drive Unit	15	
#24	Rubber Isolation Feet for Base Drive	4	
Hopper Drive Parts			
E-0185	E SEries Vibratory Coil for Hopper Driver	1	
SP-HP-18	1/8" Springs for Hopper Driver	4	
#27	Rubber Isolation Feet for Hopper Driver	1	
Outfeed Conveyor	**SN: 413574**		
U1-06-060	Replacement Belt	1	
30-7306A	6" Idler Pulley Assembly	1	
40-6001-RA-SM5M	6" Drive Pulley Assembly	1	
BLM460SHP-GFV	Oriental Motor Brushless DC Motor	1	
GFV-4G15AS	15:1 Gearhead for Motor	1	

CC040KHBLF	Oriental Motor 4M Cable for Motor to Driver	1
Return Conveyor	**SN: 413575**	
U1-06-048	Replacement Belt	1
30-7306A	6" Idler Pulley Assembly	1
40-6001-RA-SM5M	6" Drive Pulley Assembly	1
BLM460SHP-GFV	Oriental Motor Brushless DC Motor	1
GFV-4G15AS	15:1 Gearhead for Motor	1
CC050KHBLF	Oriental Motor 5M Cable for Motor to Driver	1
Control Components		
121-000-2005	Rodix FC-205 Plus Controller for Bowl and Hopper	2
BLE2D60-A	Oriental Motor, Driver for Outfeed Conveyor and Return Conveyor	4
700-CF310	Allen-Bradley Control Relay	1
100S-F	Allen-Bradley Auxiliary Contact	1
440R-022R2	Allen-Bradley Safety Relay	1
B1N1C3	Noark 3A Breaker	3
1734-AENT	POINT I/O EtherNet/IP Adapter Module	1
1734-IB8	Allen Bradley Module Point 1734-IB8	1
1734-OB8	Allen Bradley 1734-OB8 Output Module	1
700-HC14Z24-4	Allen-Bradley Ice Cube Relay, 24V DC, 4 Changeover Contacts (4PDT)	1
700-TBR24	700-TBR24 Relay 24VDC 6A	5
4058570000	Weidmueller RELAY 24VDC	1
Sensors and Cables		
Q4XTBLAF500Q8	Banner Q4X Laser Sensor for Bowl Level Control	1
RKT4-225/5M	Lumberg Cordset for Q4X	1

Pneumatic Components		
AW30-N02E-Z-B	SMC Air Filter/Regulator	1
PCM10-125-06B	6 Port Air Outlet Manifold	1
FCI100	Flexible/Mountable Airjet	6
Other		
M100-34-6	Machine Leveling Feet	5