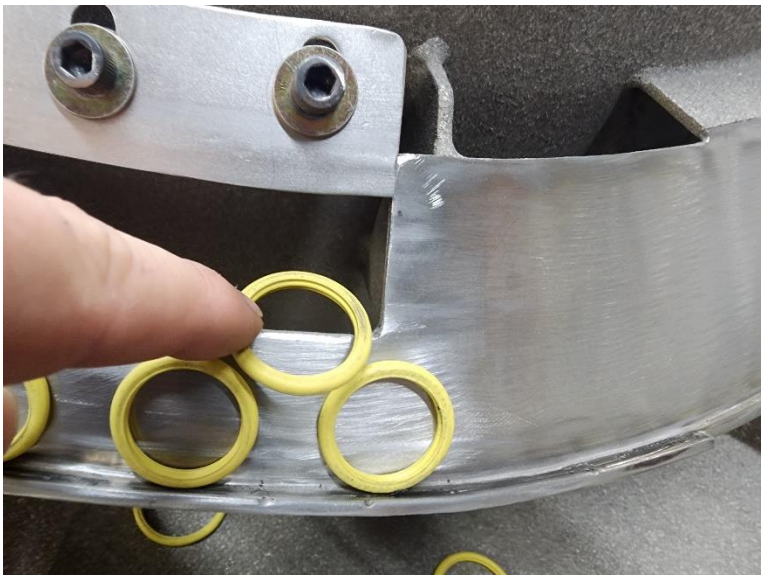
Feeding Concepts, Inc. Job #FC-24-20563-1



Adjust Air and Speed for Each Part

OD of Part	Controller Amplitude	Air Pressure Setting
29.3mm	32.5%	40psi
34.9mm	32.5%	40psi
41.7mm	32.5%	40psi
52.4mm	34.5%	50psi
58.3mm	39%	50psi
70.8mm	50%	60psi

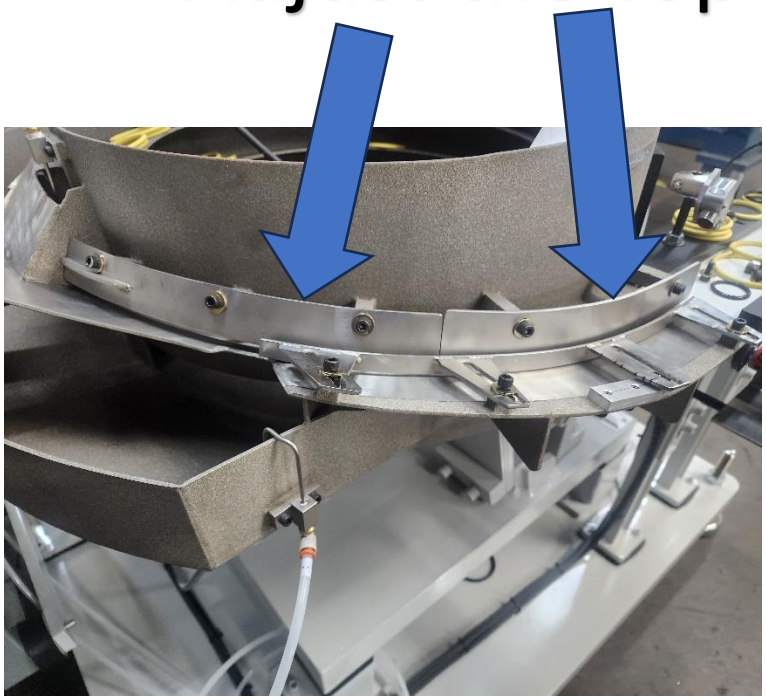
Adjust the Window



This window is so that when the smallest O-rings are stacked up, the one on top can fall through.

OD of Part	**Window Setting**
29.3mm	Up
34.9mm	Up
41.7mm	Down
52.4mm	Down
58.3mm	Down
70.8mm	Down

Adjust the Top Confinements

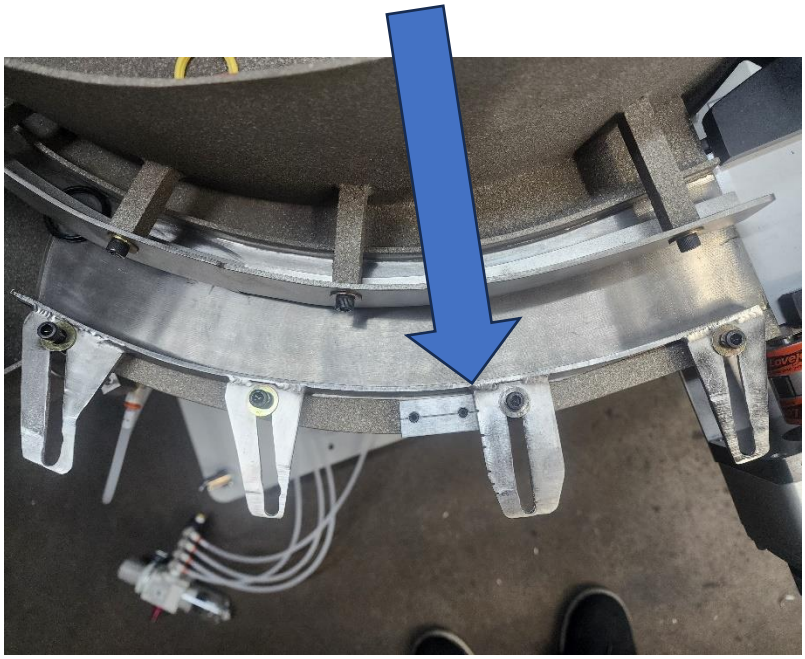


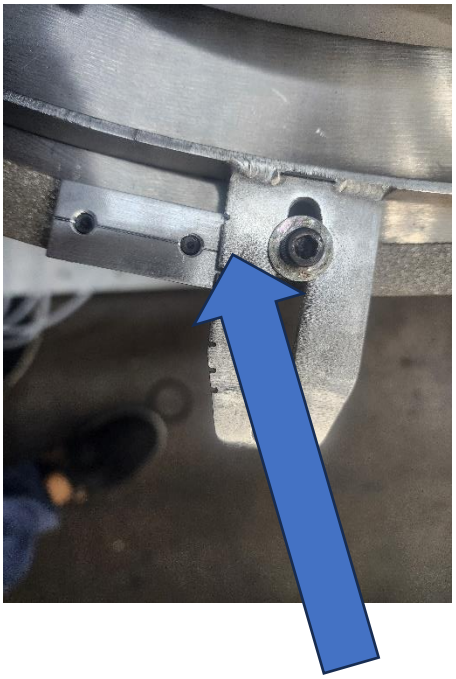


The top confinement blades should be low enough so when parts are stacked, the top one doesn't go through and falls back into the bowl. It should be high enough so that just one part goes through.

OD of Part	**Top Confinement Setting**
29.3mm	Down
34.9mm	Down
41.7mm	Down
52.4mm	Up
58.3mm	Up
70.8mm	Up

Adjust the Side Confinement Blade





The side confinements should be adjusted to the width of the O-Ring being run. Match the notches with the indicator line to help with adjustment.