Reccomended Spare/Replacement Parts for Your Machine

Customer Name	Wauseon Machine
Job Number	FC-24-20808
Part Name	Bolt

Feeding Concepts Inc.
317.773.2040
Parts@feedingconcepts.com

Please send all request for quotes and purchase orders to parts@feedingconcepts.com. All credit card transactions must be done through our Quote Valet system

FCI Part Number	Description	Quantity on Machine Shipped	Notes
Drive Unit Parts			
E-0379	E Series Vibratory Coil for Drive Unit	2	
SP-21-316	3/16" Springs for 21" Drive Unit	8	
#24	Rubber Isolation Feet for Drive Unit	4	
Hopper Parts			
E-0185	E Series Vibratory Coil for Hopper Driver	1	
SP-HP-18	1/8" Springs for Hopper Driver	4	
#27	Rubber Isolation Feet for Hopper Driver	4	
Inline Parts			
E-0383	E Series Vibratory Coil for Inline Driver	1	
SP-IN-18	1/8" Springs for Inline Driver	4	
Controls and Sensors			
121-000-2000	Rodix FC-200 Feeder Cube for Bowl, Hopper, Inline	3	
123-170	Rodix Accelerometer Sensor for Bowl Speed Monitoring	1	

FU-77TZ	Keyence Thru-Beam Sensor	2	For High Level Track Switch and Part Present
FS-N41C	Keyence Main Unit Amplifier for FU77TZ	2	
OP73864	Keyence Cordset	1	For High Level Amplifier to Bowl Controller
551375	Festo Position Sensors for Cylinders	6	
RST3RKMV3-224/3M	Lumberg Double Ended Cordsets, M8 to M12	7	For Position Sensors to I/O Blocks and Part Present Amplifier to I/O
Q4XTBLAF500Q8	Banner Q4X Series Sensor	1	For Bowl Level Control
RKT4-225/5M	Lumberg M12 Single Ended Cordset	3	For Q4X and the Enables for Inline and Hopper Control
RST4RKT4-643/0.5M	Lumberg Double Ended M12 Cordset, Male to Female, 0.5M	7	For SIEMENS I/O Blocks
RST4RKT4-643/3M	Lumberg Double Ended M12 Cordset, Male to Female, 3M	2	For the Inline/Hopper Enable to I/O Block
6ES7 141-6BG00-0AB0	SIEMENS Digital Input Module	1	Customer Supplied
6ES7 142-6BR00-0AB0	SIEMENS Digital Output Module	2	Customer Supplied
Pneumatics			
AW30-N02E-Z-B	SMC Air Filter / Regulator	1	
VSVA-B-B52-H-A1-1C1	Festo Solenoid Valve	3	Customer Supplied
529853	Festo Branching Module	1	Customer Supplied
541279	Festo Start Valve	1	Customer Supplied
7834	IFM Electronic Pressure Sensor	1	Customer Supplied
GRLA-M5-QS-6-D	Festo Flow Control Valves for Cylinders	6	
DGSS-16-20-E1A	Festo Pneumatic Slide	2	
DHPC-20-A-S	Festo Parallel Gripper	1	
Other			
M100-34-6	Machine Leveling Feet	4	
FC-24-20808-HBF	Hold Back Finger for Escapement	1	
FC-24-20808-NFS	Nylon Finger Set for Gripper	1	