Reccomended Spare/Replacement Parts for Your Machine

Customer Name	Pro Concepts
Job Number	FC-24-20847
Part Name	Stamping

Feeding Concepts Inc.
317.773.2040
Parts@feedingconcepts.com

Please send all request for quotes and purchase orders to parts@feedingconcepts.com. All credit card transactions must be done through our Quote Valet system

FCI Part Number	Description	Quantity on Machine Shipped	Notes
Bowl and Drive			
E-0379	E Series Vibratory Coil for Drive Unit	2	
SP-24-316	3/16" Steel Springs for 24" Drive Unit	13	
#24	Rubber Isolation Feet for Base Drive	4	
Hopper Drive Parts			
E-0185	E Series Vibratory Coil for Hopper Driver	1	
SP-HP-18	1/8" Springs for Hopper Driver	4	
#27	Rubber Isolation Feet for Hopper Driver	4	
Outfeed Conveyor	**SN: 413652**		
U4-03-060	Replacement Conveyor Belt, U4 Style	1	
30-7303A	3" Univ. HB Anodize Idler Pulley Assembly. - Includes: Pulley, Bearings, Bearing Adaptors, Tension Washers and Screws	1	
40-4002-RA-SM5M	3" LP HB Anodize Drive Pulley Assembly, Includes: HB Pulley, 1 Side Mount - 5M O/U Drive Shaft, Set Screw(s), Fiber Washers, and Spherical OD Bearings	1	
BLM460SHP-GFV	Oriental Motor Brushless DC Motor	1	

GFV4G50AS	50:1 Gearhead for Motor	1
CC040KHBLF	Oriental Motor 4M Cable for Motor to Driver	1
Control Components		
BAE0111	Balluff 12-48V Power Supply	1
121-000-2005	Rodix FC-205 Plus Controller for Bowl and H0pper	2
BLE2D60-A	Oriental Motor, Driver for Outfeed Conveyor	1
2080-LC20-20QBB	Allen-Bradley Micro820 PLC	1
2080-IQ4OB4	Allen-Bradley Output Module for PLC	2
1122770000	Weidmuller 24V Relays	6
B1N1C3	Noark 3A Breaker	2
Sensors and Cables		
Q4XTBLAF500Q8	Banner Q4X Laser Sensor	1
LR-X100C	Keyence Laser for Escapement	3
OP73865	Keyence Cordset for LRX	3
D-M9P	SMC Position Sensors for MIW12-12D2A and MIS12-10D	4
D-Y7PSDPC	SMC Position Sensor for CXSM10-60	2
RKT4-225/5M	Lumberg Cordset for Q4X and Cylinder Position Sensors	7
123-170	Rodix Accelerometer Sensor for Bowl Speed Control	1
Pneumatic Components		
AW30-N02E-Z-B	SMC Air Filter/Regulator	1
VHS30-N02B-Z	SMC Quick Shut-Off Valve	1
PCM10-125-06B	6 Port Air Outlet Manifold	1
FCI100	Flexible/Mountable Airjet	5
MIS12-10D	SMC Cylinder for Escapement	1

MIW12-12D2A	SMC Two Finger Toggle for Escapement	1
CXSM10-60	SMC Cylinder for Escapement	1
Other		
M100-34-6	Rubber Machine Leveling Feet	4