Reccomended Spare/Replacement Parts for Your Machine

Customer Name	IP Automation Inc
Job Number	FC-24-21021 (1 & 2)
Part Name	Bracket LH & RH

Feeding Concepts Inc.
317.773.2040
Parts@feedingconcepts.com

Please send all request for quotes and purchase orders to parts@feedingconcepts.com. All credit card transactions must be done through our Quote Valet system

FCI Part Number	Description	Quantity on Machine Shipped	Notes
Drive Unit Parts			
E-0379	E Series Vibratory Coil for Drive Unit	2	
SP-24-316	3/16" Springs for 24" Drive Unit	2	
#24	Rubber Isolation Feet for Drive Unit	4	
Hopper Parts			
E-0185	E Series Vibratory Coil for Hopper Driver	1	
SP-HP-18	1/8" Springs for Hopper Driver	4	
#27	Rubber Isolation Feet for Hopper Driver	4	
Inline Parts			
E-0383	E Series Vibratory Coil for Inline Driver	1	
SP-IN-18	1/8" Springs for Inline Driver	4	
SP-IN-332	3/32" Springs for Inline Driver	1	
Control Box Components			

121-000-2000	Rodix FC-205 Feeder Cube for Bowl, Hopper, Inline	3
EX9PBD23	Noark 22MM Selector Switches	3
EX9IL2N3	Noark 22MM Green Pilot Light	1
BAE0111	Balluff 24V Power Supply	1
B1N1C3	Noark 3A Circuit Breaker	1
1122770000	Weidmueller 24V Relay	4
1122750000	Weidmueller 12V Relay	2
Sensors and Cables		
FU-R77TZ	Keyence Thru-Beam Sensor for Full Level Track Switch	1
FU-54TZ	Keyence Thru-Beam Sensor for Part Present at Dead Nest	1
FS-N41C	Keyence Main Unit Amplifier	2
OP73864	Keyence Cordset for Amplifier	2
Q4XTBLAF500Q8	Banner Q4X Series Sensor for Bowl Level	1
RKT4-225/5M	Lumberg Cordset for Q4X	1
Pneumatics		
AW30-N02E-Z-B	SMC Air Filter / Regulator	2
PCM10-125-02B	2 Port Air Outlet Manifold	1
FCI100	Flexible, Mountable Airjets	3
Other		
M100-34-6	Machine Leveling Feet	4