Reccomended Spare/Replacement Parts for Your Machine

Customer Name	Bonduelle
Job Number	Portion Pack
Part Name	Multiple Packs

Feeding Concepts Inc.
317.773.2040
Parts@feedingconcepts.com

Please send all request for quotes and purchase orders to parts@feedingconcepts.com. All credit card transactions must be done through our Quote Valet system

FCI Part Number	Description	MPN	Quantity on Machine Shipped	Notes
Control Components				
186	Allen-Bradley 24VDC Power Supply	1606XLE120E	1	
30	DC Motor Driver	BLE2D60A	4	Hopper Conveyor, Outfeed Conveyor, Roller, Pullout Conveyor
187	DC Motor Driver for Centrifugal	KBMG-212D	1	
188	Allen-Bradley Micro 830 Series PLC	2080LC3048QBB	1	
189	Allen-Bradley Micro 830 Digital I/O Expansion Module	2080IQ4OB4	2	
190	Allen-Bradley Micro 830 Digital I/O Expansion Module	2080OF2	1	
191	Allen-Bradley Guard Master Safety Relay	440RD22R2 Ser. A	1	
192	Allen-Bradley Guard Master Contactor	700CF310 Ser. A	2	
193	Allen-Bradley Fuse Holder	1492FB1M30	6	

194	Allen-Bradley 24VDC Interface Relay	700HLT1Z12	9	
195	Allen-Bradley 4 Post Relay	700HC14Z244 Ser. D	3	
196	Allen-Bradley Stainless Piezo Push Button (Red)	800K22FMR24X01	1	
197	Allen-Bradley Stainless Piezo Push Button (Green)	800K22FMR24X10	1	
Electrical/Mechanical Components				
215	Part Present Sensor	1046446	2	
216	Part Present Reflector	5321097	2	
217	Part Present Sensor Cables	6059194	2	
218	Hopper Level Sensor	6058157	1	
219	Cable for Hopper Level Sensor	2096235	1	
165	Banner Bowl Level Sensor	Q4XTKLAF600-Q8	1	
181	Banner Cable for Bowl Level Sensor	MQDC415	2	Also for Banner Stacklight
220	Banner Illuminated E-Stop	SSAEB1PLYR12ECQ8	1	
221	Banner Cable for E-Stop	MQDC2S815	1	
28	Banner Stacklight	K50BCLGRYPQ	1	
222	Baldor Motor for Centrifugal	CDP3330	1	
223	Type NMRI 050 Gearhead for Centrifugal Motor	5257802	1	
NA	Drive Corrosion Resistant Chain	7210K3	1	
NA	Connector Insert Assembly for DC Motor	7979K24 / 7979K34	1	
29	Oriental Motor Brushless DC Motors	BLM460SHP-GFV	4	

43	Oriental Motor 5:1 Gearhead	GFV4G5AS	3	
132	Oriental Motor 100:1 Gearhead	GFV4G100AS	1	
158	Oriental Motor Cables for Motors	CC030HBLF	4	
224	Schmersal Safety Interlock	AZ1612ZVRKM20	2	
NA	Mini-Mover Outfeed Conveyor Assembly	SN: 411124	1	Spare and Replacement Parts Available Upon Request
NA	Mini-Mover Hopper Conveyor Assembly	SN: 410692	1	Spare and Replacement Parts Available Upon Request
Pneumatic Components				
198	3/8" Elbow Fitting to 1/2" Tubing	KQB2L13N03S	8	
199	1/4" Air Knife Fitting	KQB2F07N03	3	
200	1/2" Air Tubing	TIUB13C20	1	
201	1/4" Air Tubing	TIUB07C33	2	
202	3/8" Air Tubing	TIUB11C20	1	
46	Air Jet Flow Control	AS2201FGN0107	6	
203	1/8" NPT to 1/4" Tube Elbow Fitting	AS2201FGN0107S	10	
204	Toggle Cylinder Flow Controls	AS1201FGU10/3207	5	
156	Nickel Plated Air Manifold	PCM10125XXNP	1	(1) 2 Port, (1) 3 Port, (1) 6 Port
205	SMC Disconnect Exhaust Fitting	KQB2H07N03S	1	
206	Post-Filter Pre-Lube Y Fitting	KQB2U1300	1	
207	SMC Lubricator to Valve 3/8" Tube Fitting	KQB2H11N03S	2	
208	Main Air Disconnect	ASD3324D	1	

209	Conveyor Toggle Cylinders	CSXL1050	2
210	Back Pressure Diverter	CSXL3250	1
NA	Food Grade SMC Valve Manifold	SS5Y5H11L24D03DGN 7X500	1
211	SMC 24VDC Dual Solenoid Valve	SY52005U1HC	3
212	SMC Main Air Regulator	AR30N03ZA	1
213	SMC Main Air Filter	AF30N03ZA	1
214	SMC Air Lubricator	AL30N03AA	1